



TG5 Review: Infrastructure on top of the tank





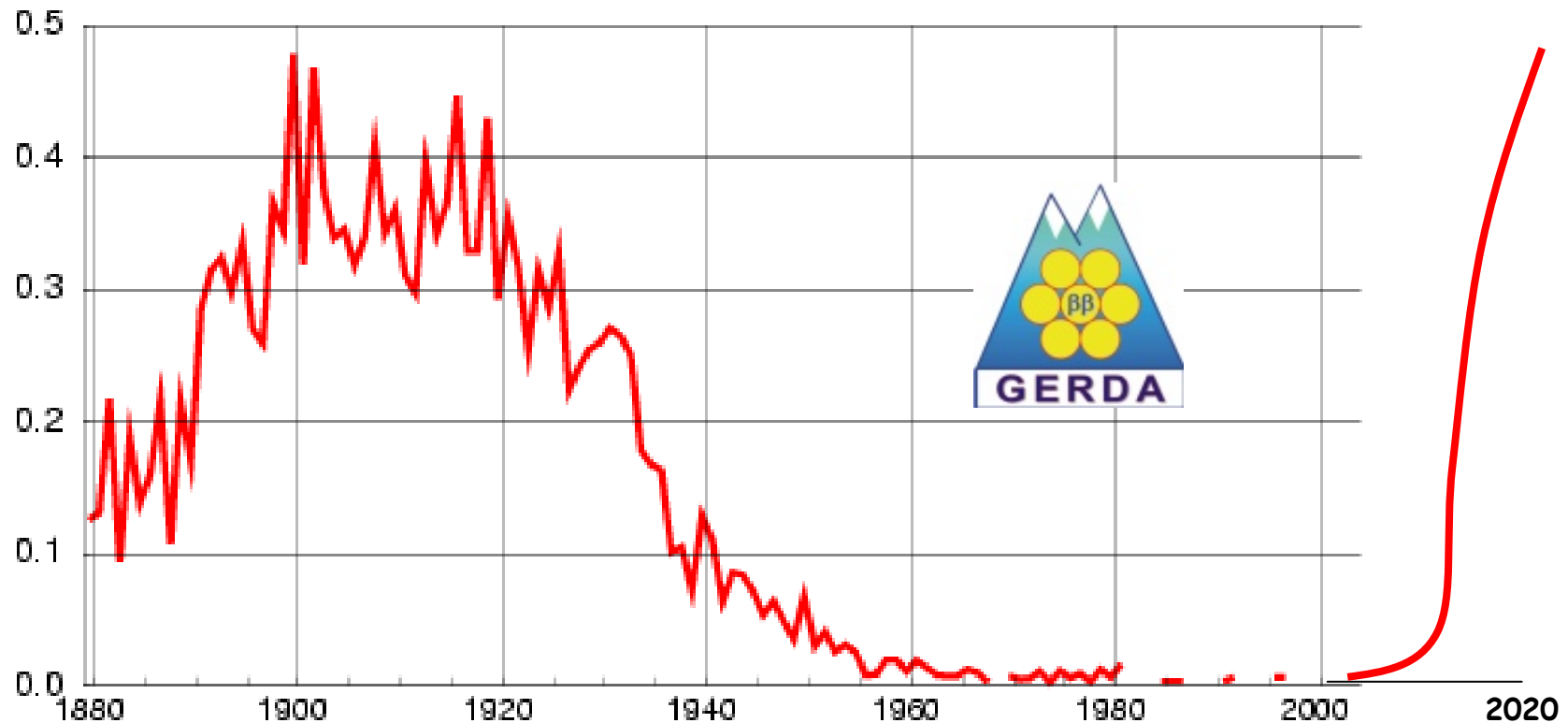
OUTLINE:

- **Mission Statement**
- **Transport Infrastructure**
- **Storage Infrastructure**
- **Clean Room and Lock System: Reminder**
- **Lock System Functionality and Dimensions**
- **Lock System Installation**
- **String Pulley and Rail system**
- **Pogo Pin Contacts**
- **HV Feedthroughs**



Mission Statement

Popularity of the name GERDA in Norway 1880 - 2000



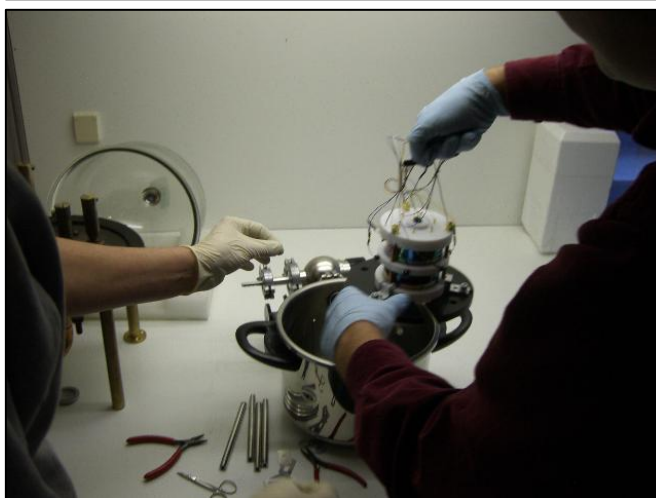
Prosent

Taken from www.norskenavn.no



Phase II prototype detector

18-fold segmented true coax p-type HPGe detector from DSG:
12th of December 2006





Phase II detector transport

Maximum safety for necessary journeys envisioned

→ Use same system as for most precious thing transported in cars:

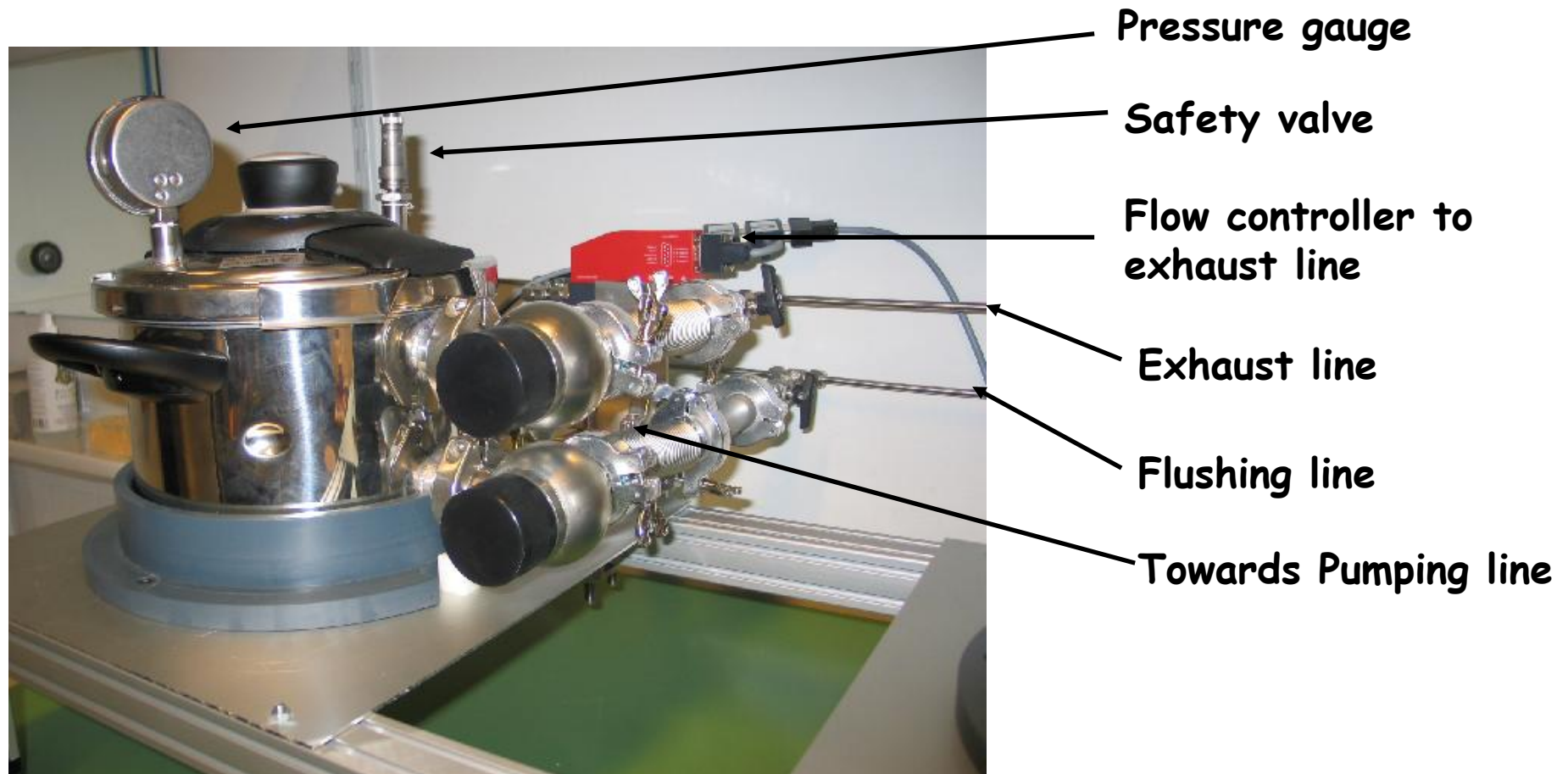
System successfully tested: prototype-detector safely transported from Mainz to Munich





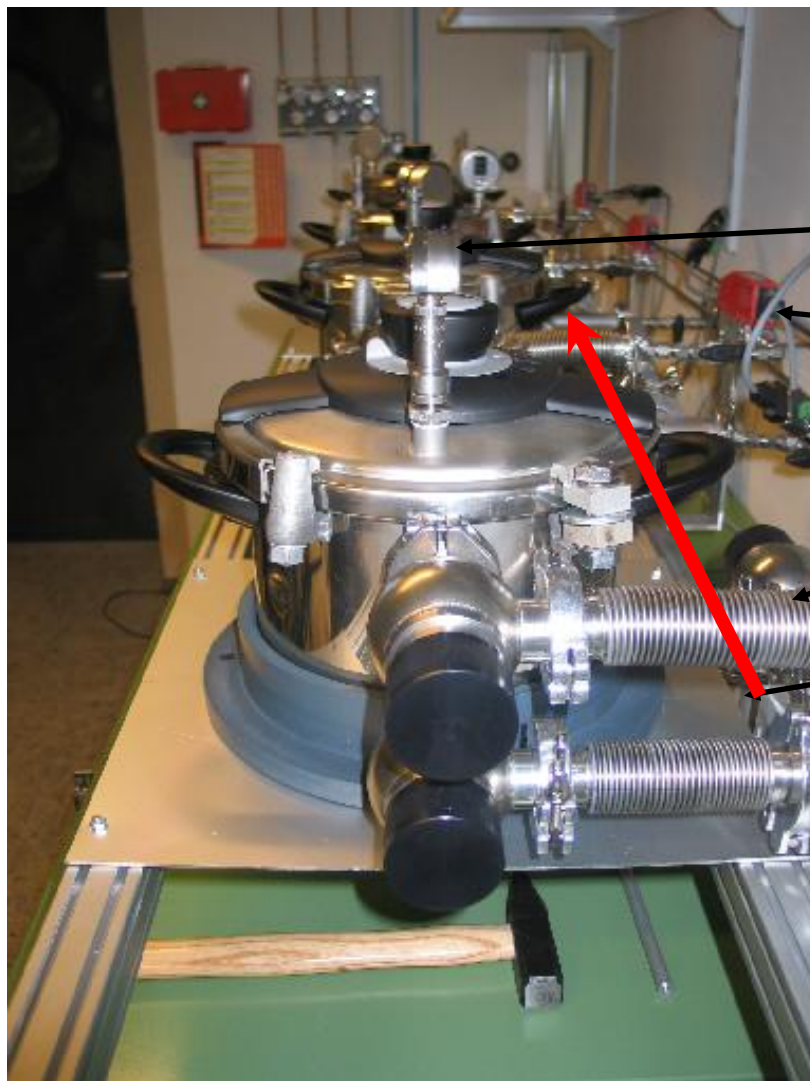
Phase II storage infrastructure

Detector storage system built at MPI Munich for our prototype detectors.





Phase II storage infrastructure



Five storage pots are connected at MPI.

Pressure gauge

Flow controller to exhaust line

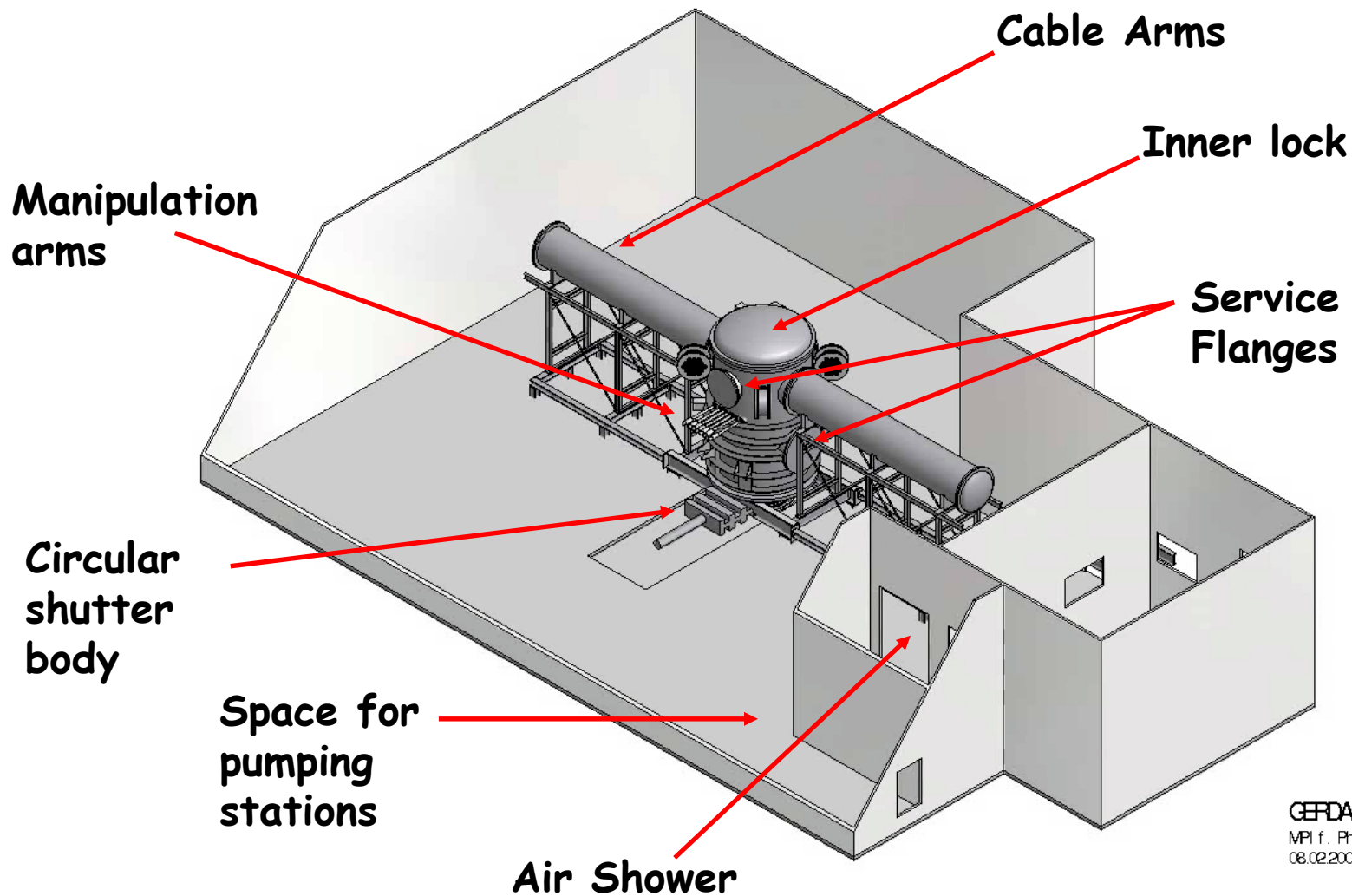
Exhaust line

Pumping line

Flushing line



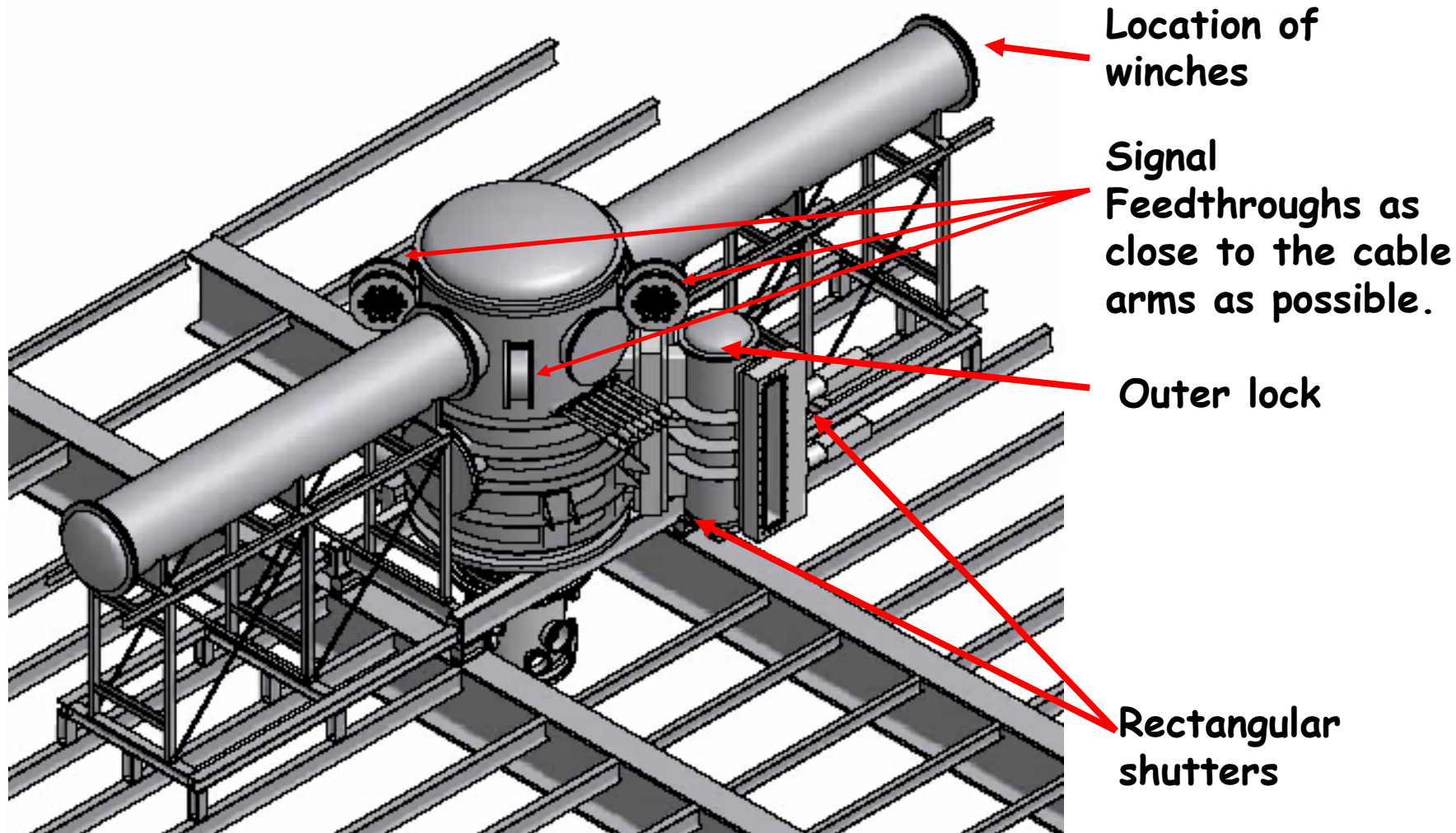
Reminder: the Clean Room and the Lock



GERDA
MPI f. Physik
08.02.2007



Reminder: the Lock





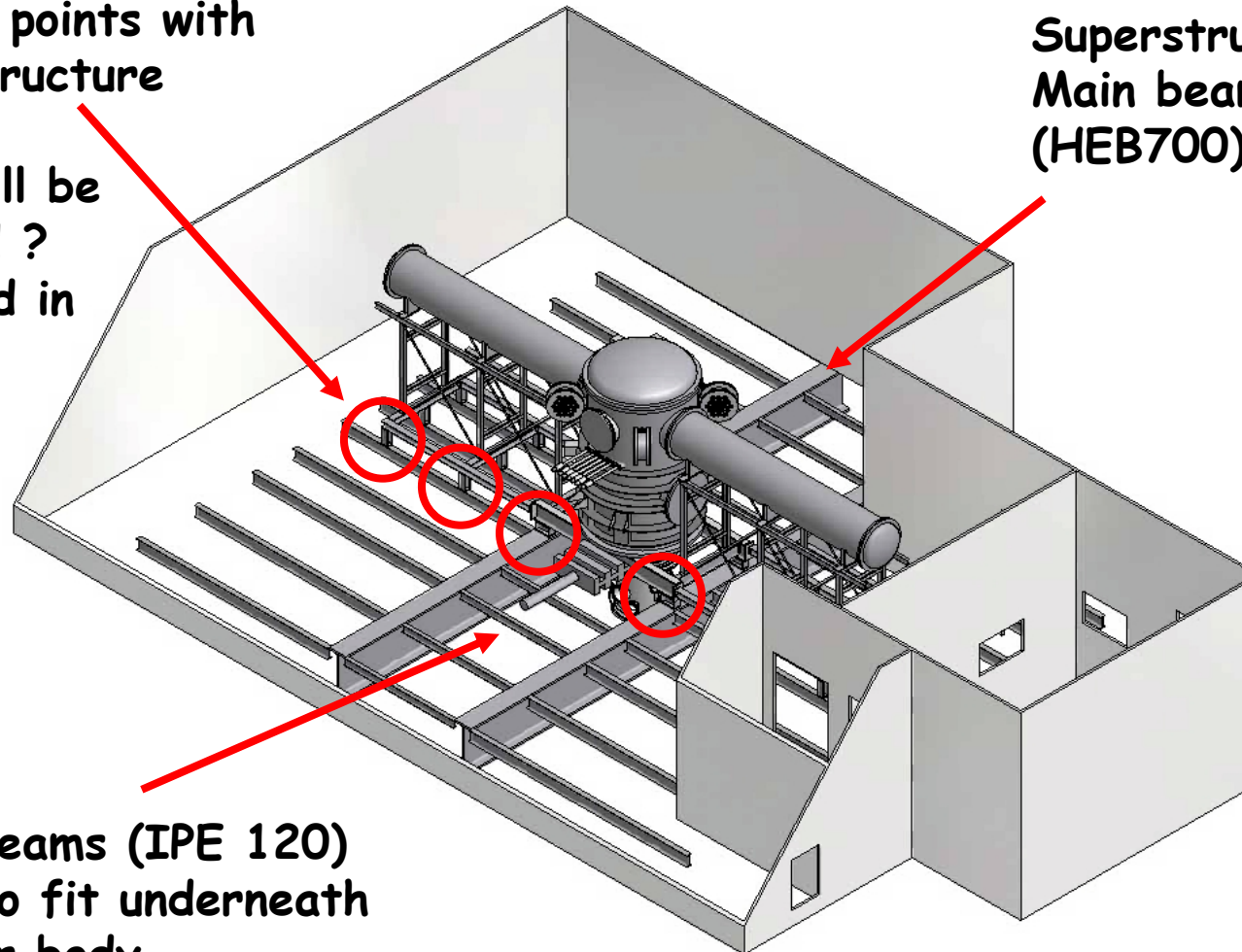
Superstructure - Lock Interface

Anchor points with
superstructure

Feet will be
damped ?
(by lead in
rubber
wrap)

Side beams (IPE 120)
need to fit underneath
shutter body

Superstructure
Main beams
(HEB700)

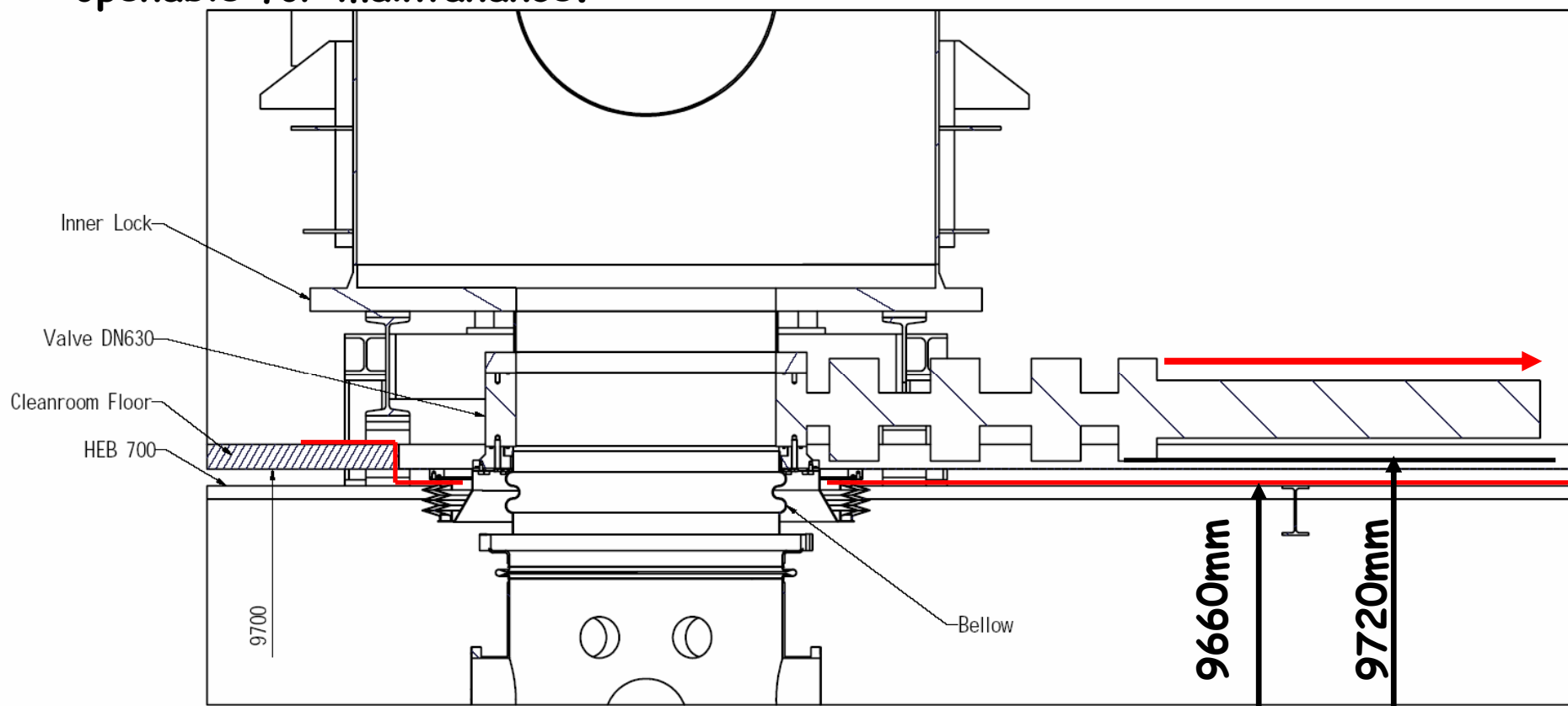




Lock System: the Circular Shutter

The circular shutter has a long body. It has to be mounted above the cleanroom floor and still reachable and openable for maintenance.

-->there is a cut into the clean room floor.

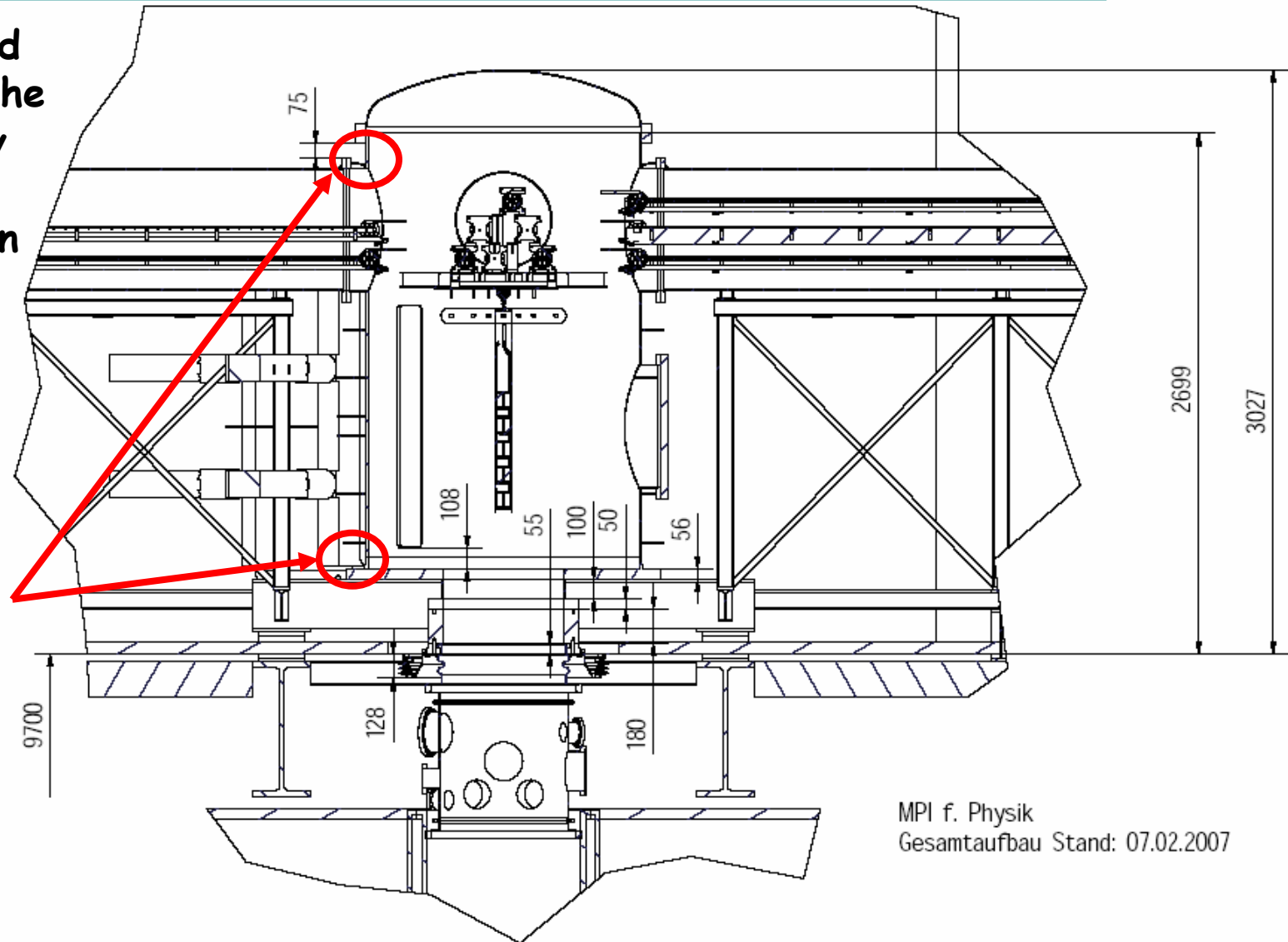




Lock System Dimensions

We still need to shorten the lock body by 50 mm for integration in one piece.

Maximum space gain also determined by space between welding joints

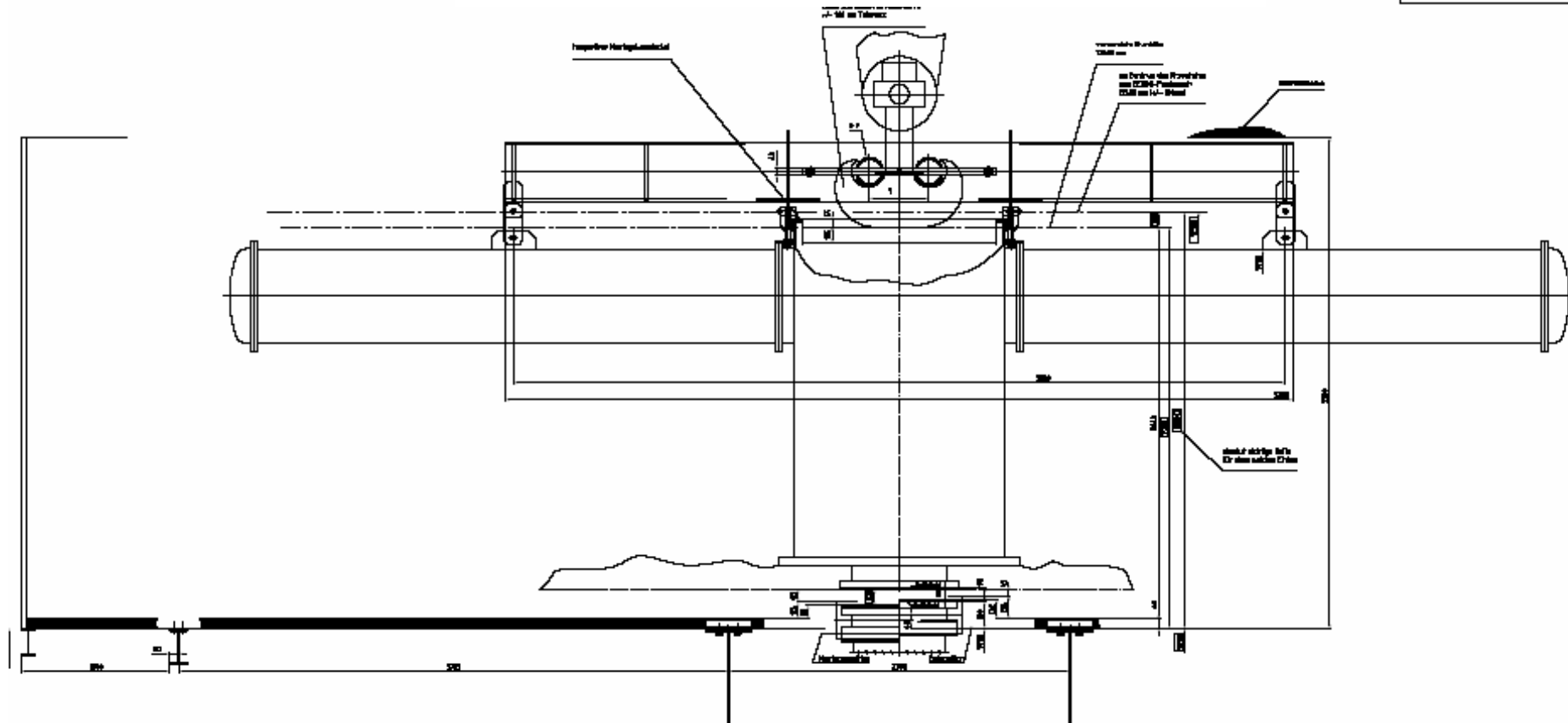


MPI f. Physik
Gesamtaufbau Stand: 07.02.2007



Lock System Integration

Bring in the complete lock system using a special harness





Lock System Integration

LVD use such a harness for their modules

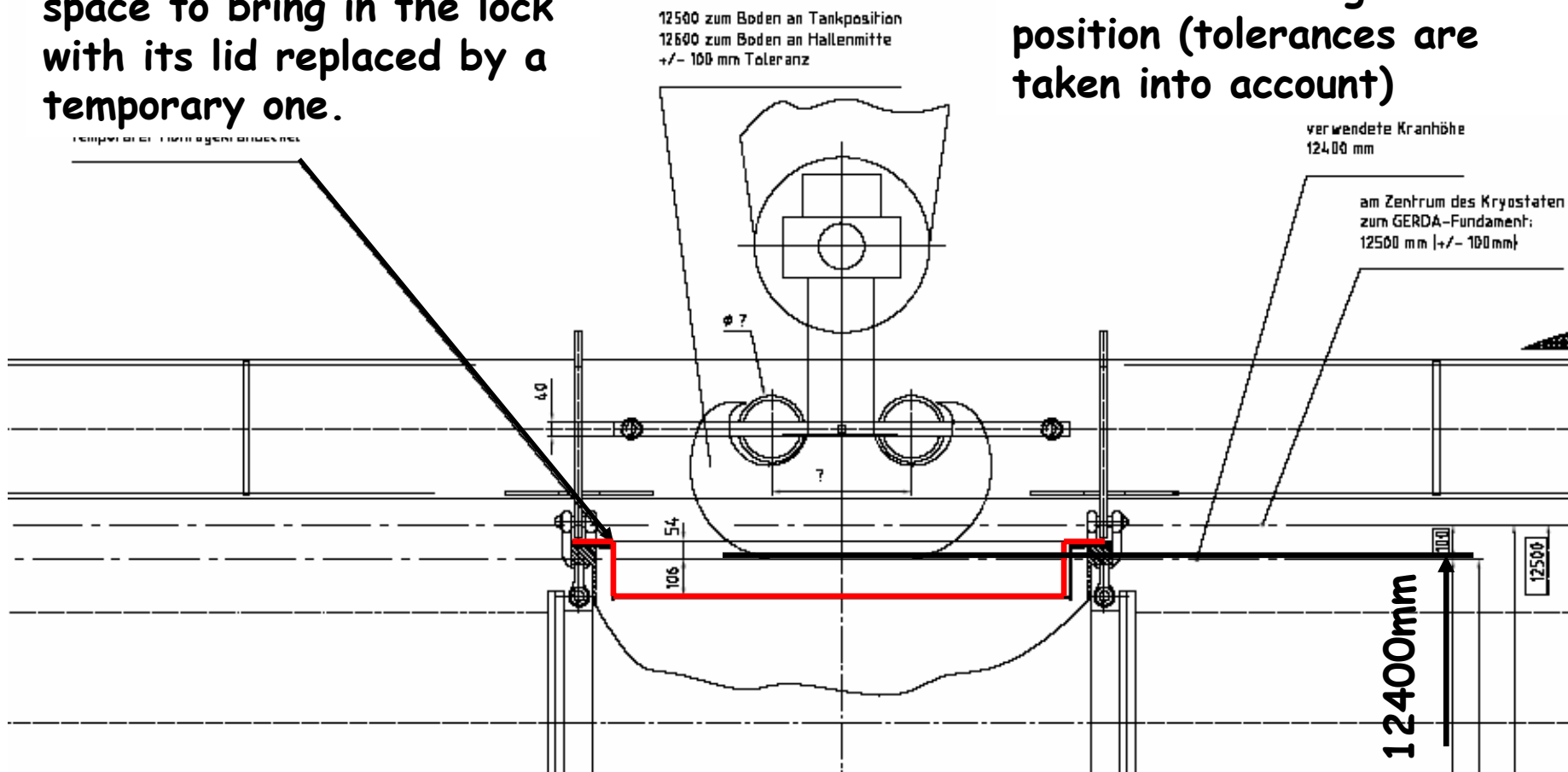




Lock System Dimensions

We barely have enough space to bring in the lock with its lid replaced by a temporary one.

Crane is in its highest position (tolerances are taken into account)

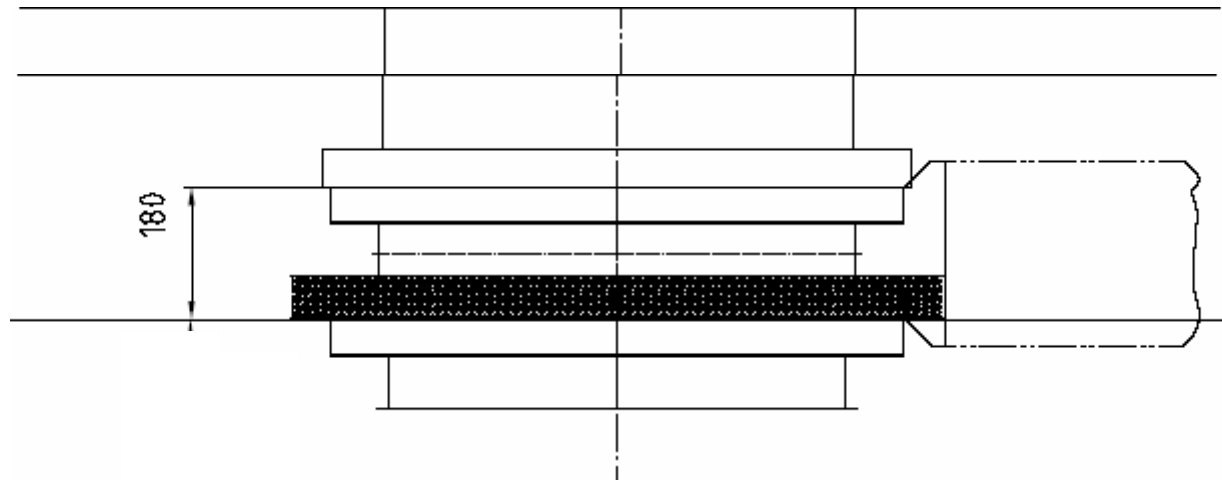




Lock System Integration

With crane in its uppermost position we have 106 mm between lock and shutter.

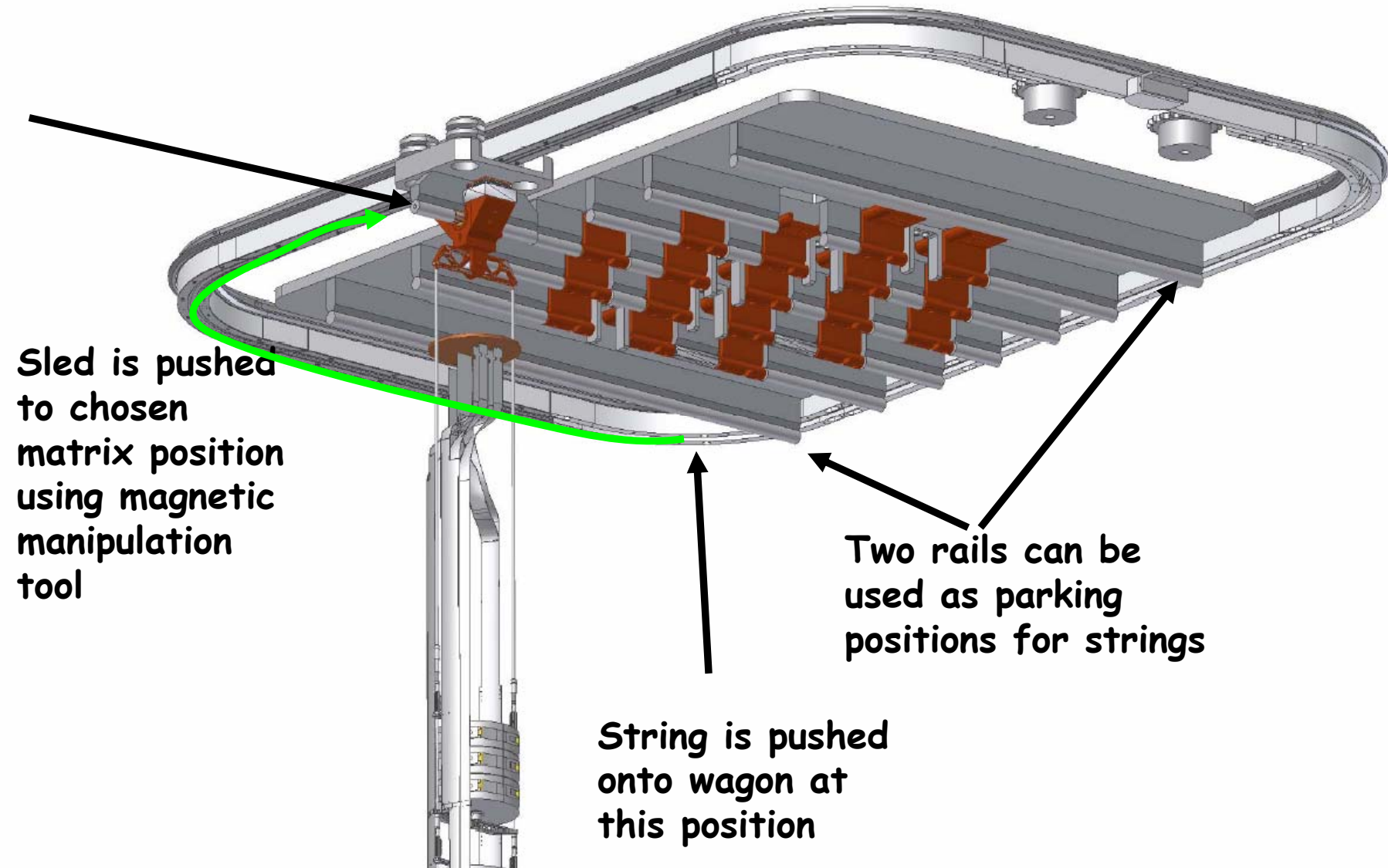
Bellow is lowered by 40mm while mounting in order to adjust lighter bellow to heavier lock.



- Lock is positioned above shutter: 106 mm space between flanges
- Lock is lowered by 90 mm to its final position and attached to the superstructure: 16mm space between flanges
- Take off blind flanges, release bellow and attach it to the lock

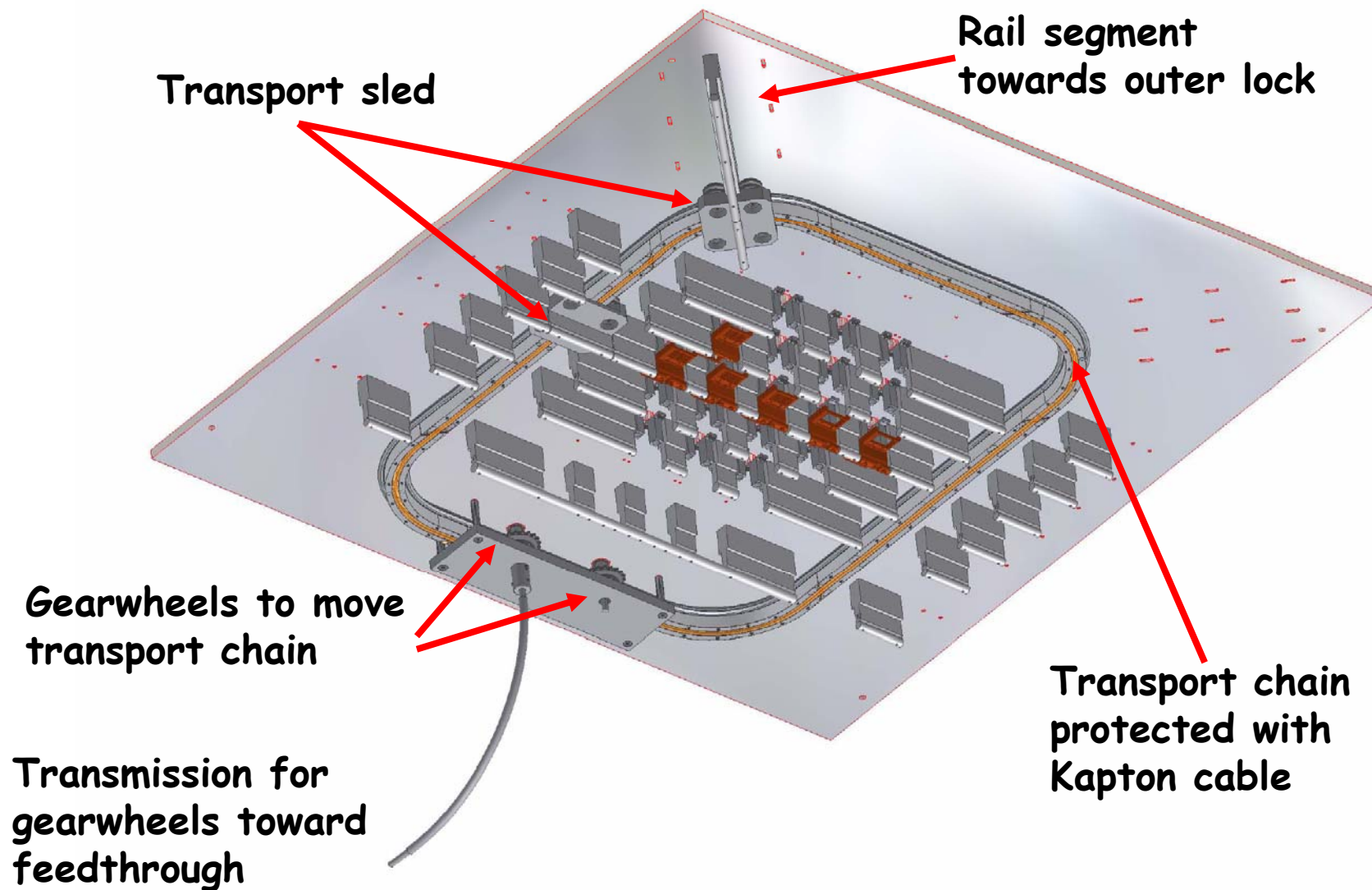


Inside the Lock





Internal Rail System: Status





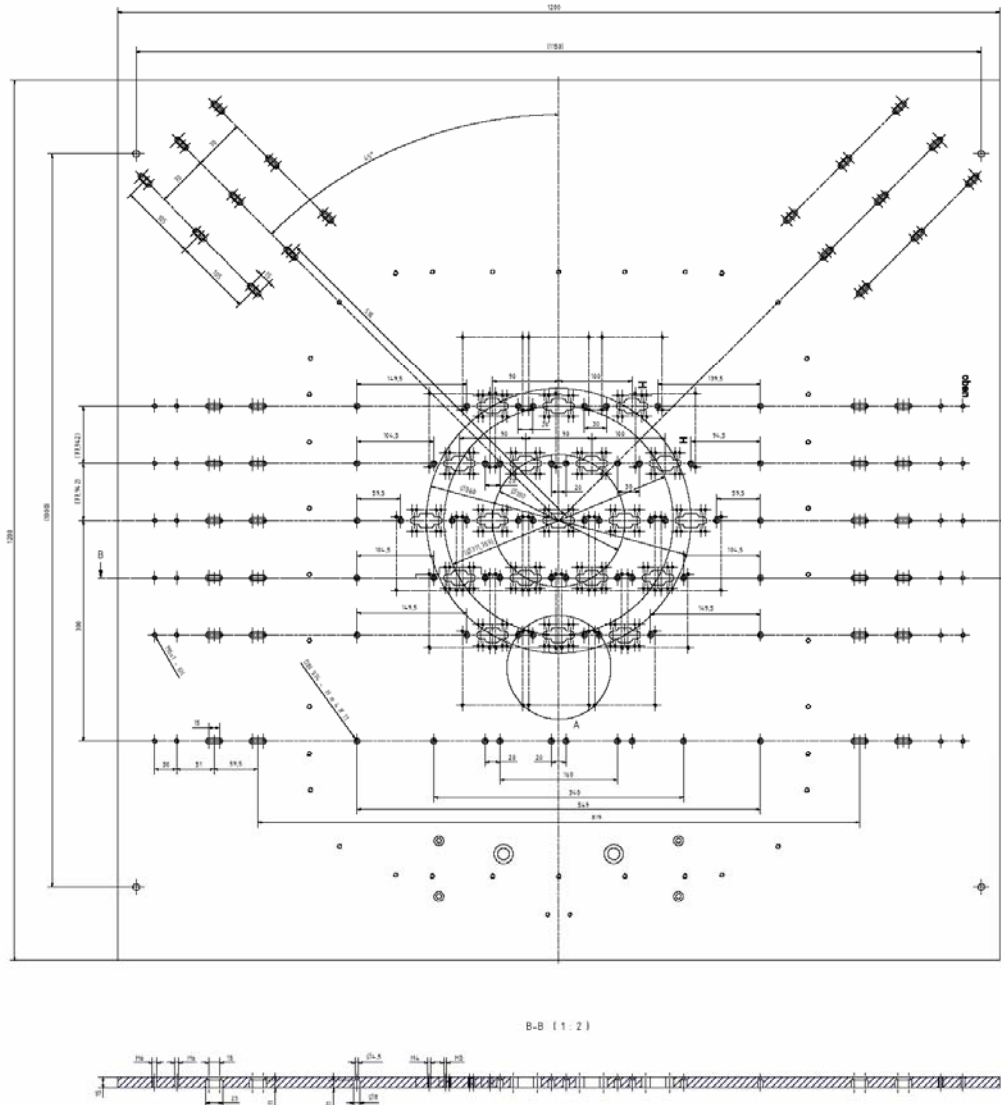
Internal Rail System: Status

Sled positioning system with wagon was built in Munich





Internal Rail System: Status



Production drawing for parts are finished: plate, rails, etc.

Production and mounting ongoing



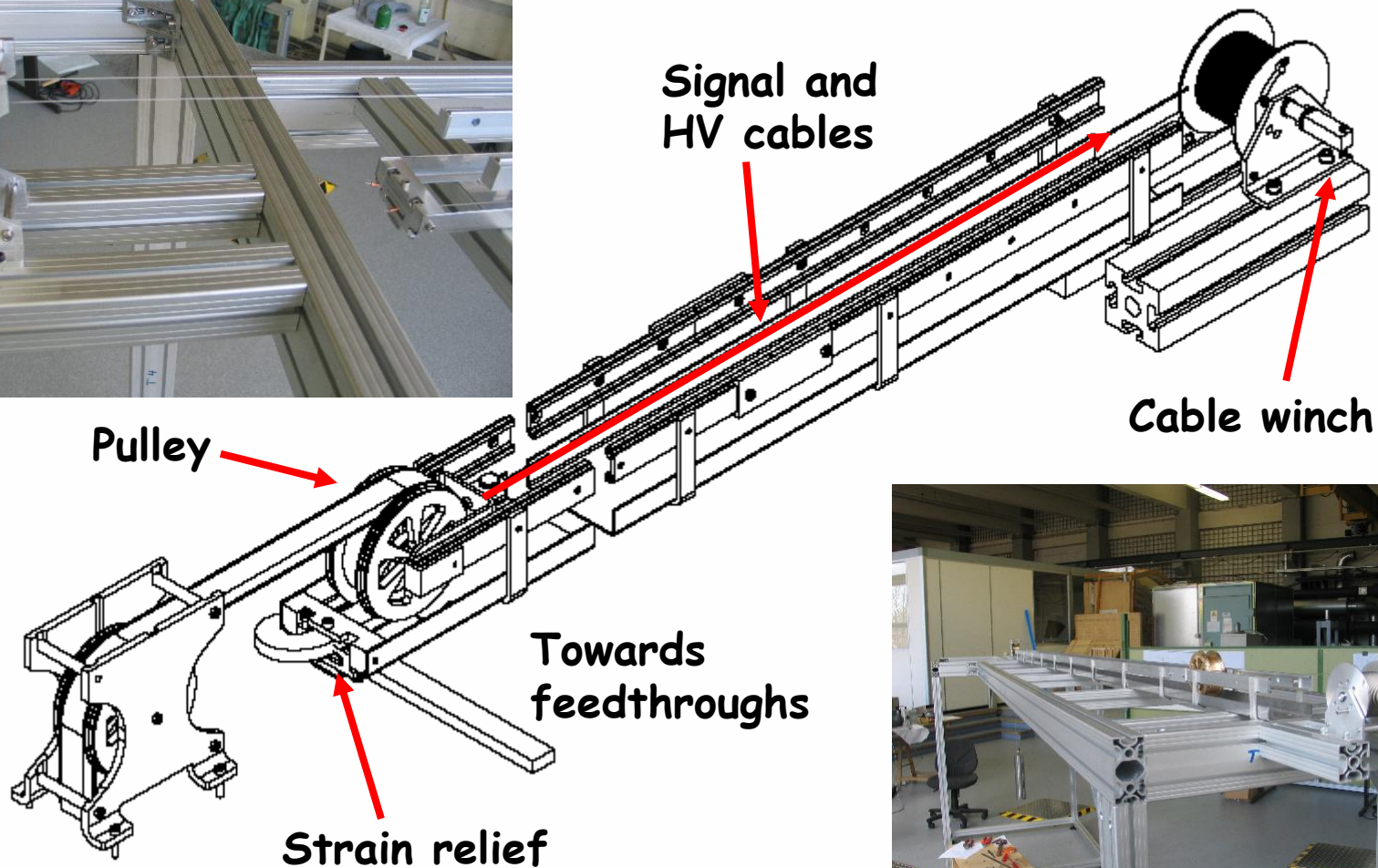
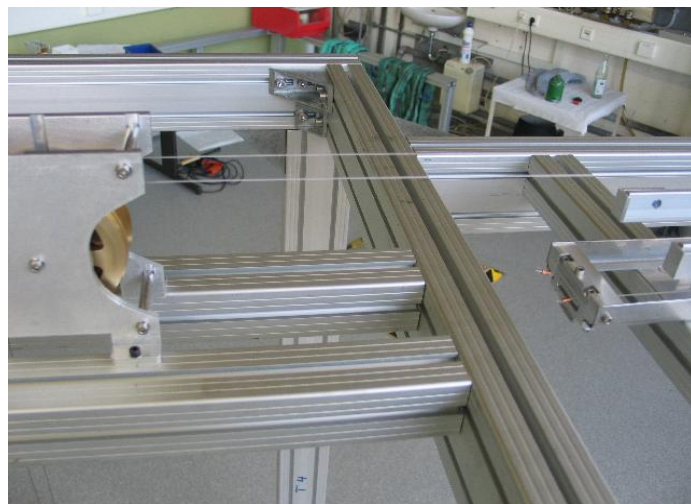
Lock System Status

The first string pulley has been installed at MPI Munich





Lock System Status





HV Feedthroughs

Tests of HV feedthroughs in Ar-atmosphere were performed in a Ar-gas-chamber



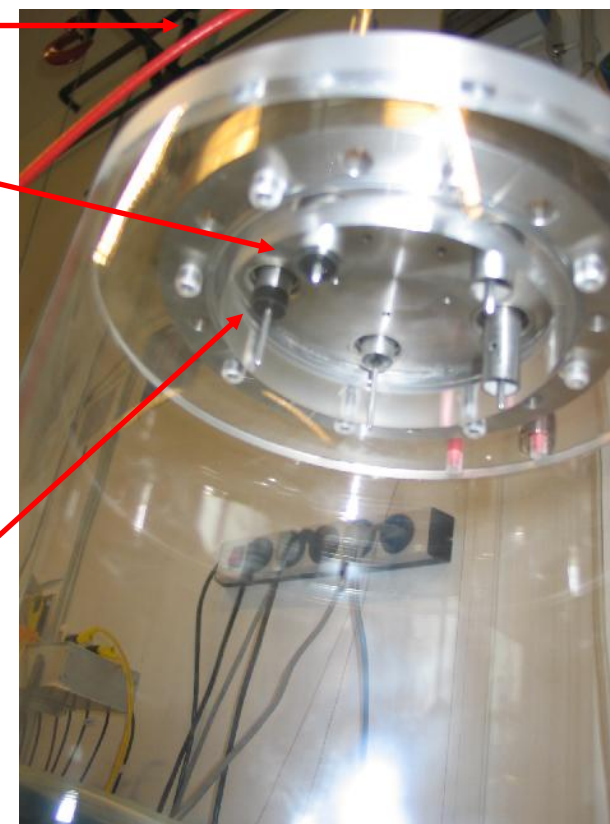
HV cable

Five 5kV
feedthroughs
on CF-flange.

Flushing line

Exhaust line

Vacuum HV
shield filled
up with
Stycast.



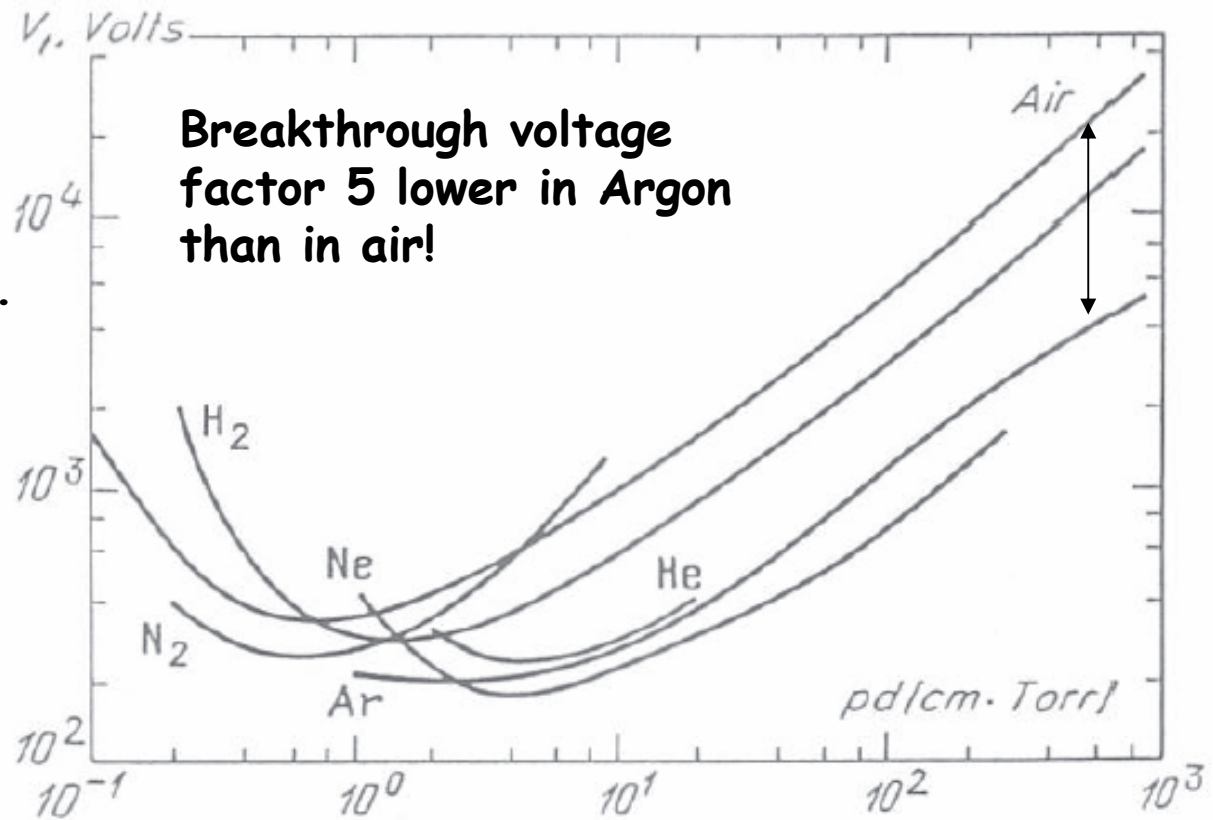


HV Feedthroughs:

5kV feedthrough for air
Argon breaks down at 5 times lower voltage

--> We observe breakthrough at 1.6 kV without special treatment.

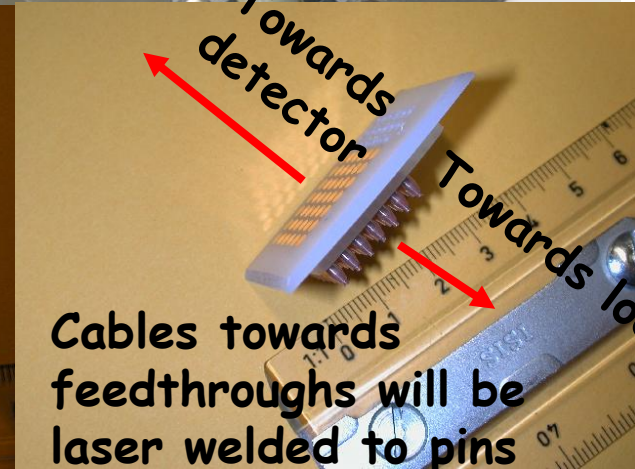
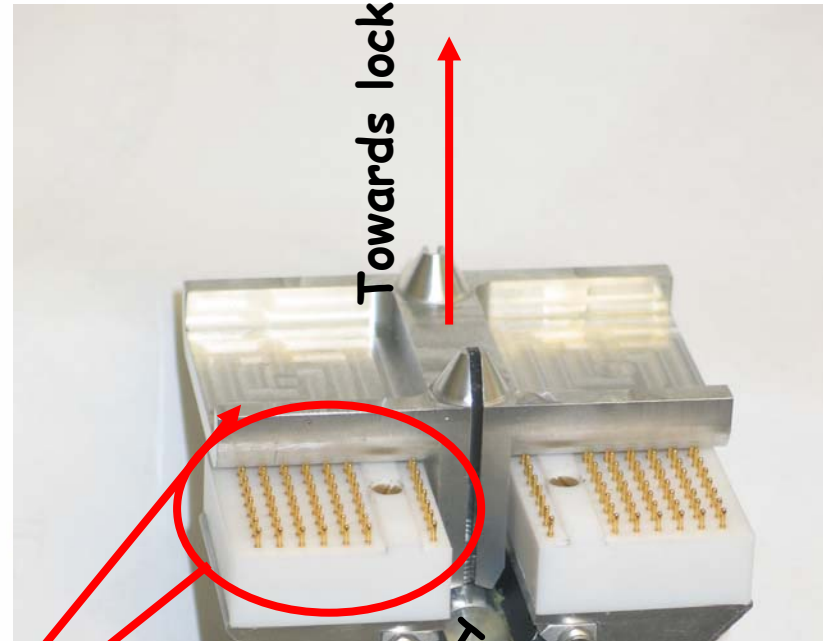
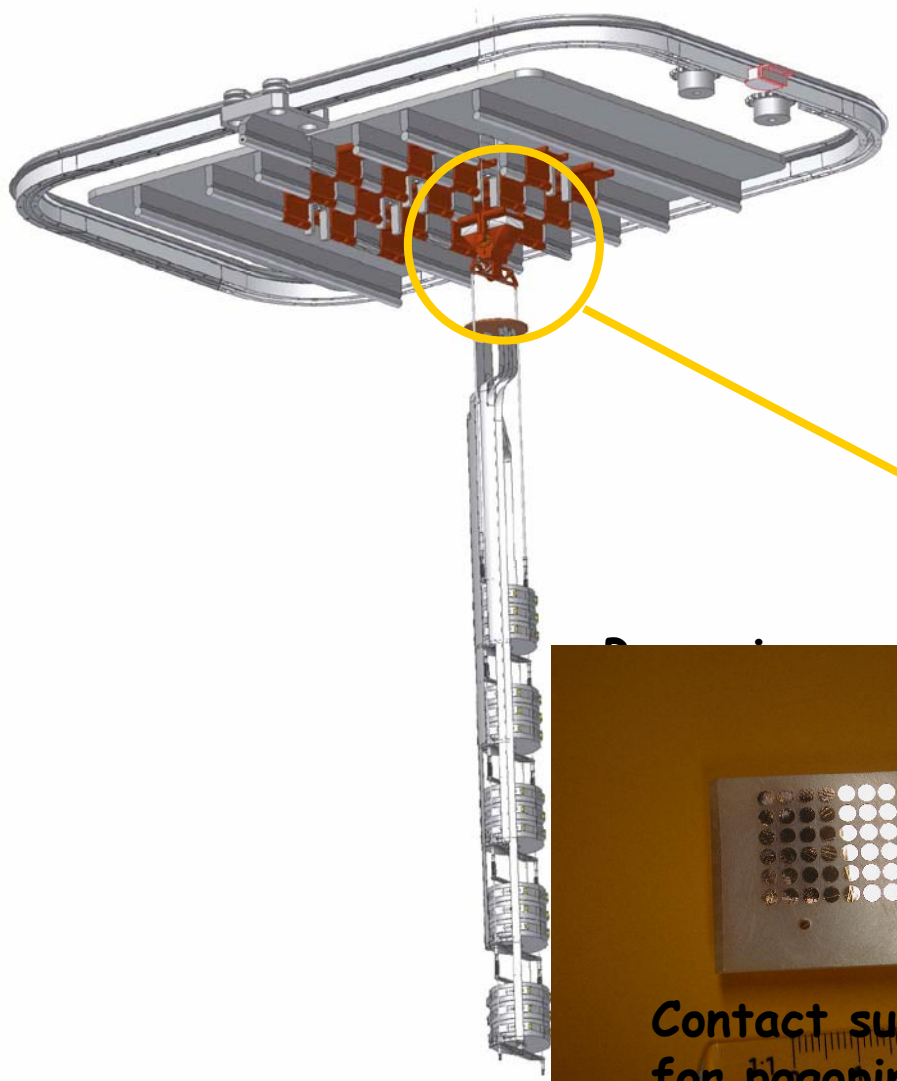
With stycast between shield and HV contact breakthrough at 3.5 kV



--> We will need to use 25 kV Feedthroughs for 5kV



Signal and HV contacts





Pogo Pin Tests



Test performed:

- Sled with 107 pogo pins tested in liquid nitrogen for their resistances to ground. All pins had $R < 1$ Ohm
- Currently ongoing: 104 Pogo pins in long term test since january. So far all ok!

Next steps:

- Send signals through pogo pins in sled
- Test with individual contacts on both sides



Conclusion

- Transport and storage infrastructure finished
- Clean room and lock system are well advanced
- Lock system installation under control
- String pulley and rail system mockup are underway
- Pogo Pin contact test successful, more tests to be done
- We have to be very careful about HV in Ar - gas