

Discussion of the Steel Screening Results

G. Heusser
GERDA Collabor. meeting
Ringberg, Feb. 12-14, 2007

Gerd Heusser for Task Group 11

composition [%] of 1.4571 (X6CrNiMoTi17-12-2) according to DIN EN 10088				
C	Cr	Ni	Mo	Ti
≤ 0.08	16.5 - 18.5	10.5 - 13.5	2.0 - 2.5	≥ 5 × C ≤ 0.70

Steel 457.1			activity [mBq/kg]					
sample			primordial		man made	cosmogenic		
heat kg	plate #	hours	²²⁶ Ra	²²⁸ Th	²²⁸ Ra	⁴⁰ K	⁶⁰ Co	⁷ Be
5991	495466-2		2.9	5.1	≤ 2.9	≤ 3.9	6.5	
54.0	D1	70.5	1.0	1.0			0.5	
494257	347106-2		≤ 2.0	≤ 1.9	≤ 3.4	≤ 4.5	14.2	34.6
61.3	D2	95.2					0.6	5.3
493553	320308-3		≤ 0.84	1.1	≤ 3.3	≤ 3.3	15.1	
57.3	D3	161.2		0.4			0.5	
493554	20311+AF		≤ 2.2	≤ 2.6	≤ 4.5	≤ 6.2	14.4	
39.96	D4	36.1					1.0	
492217	91856		≤ 1.2	≤ 1.1	≤ 2.6	≤ 2.8	11.6	
40.6	D5	101.3					0.5	
495895	∅ 20 mm		≤ 0.6	≤ 0.8	≤ 1.4	≤ 1.7	16.7	
49.38	D6	253.3					0.4	
496895	∅ 25 mm		≤ 1.3	≤ 1.0	≤ 4.1	≤ 6.8	17.1	
52.48	D7	99.4					0.7	

measurements at Heidelberg

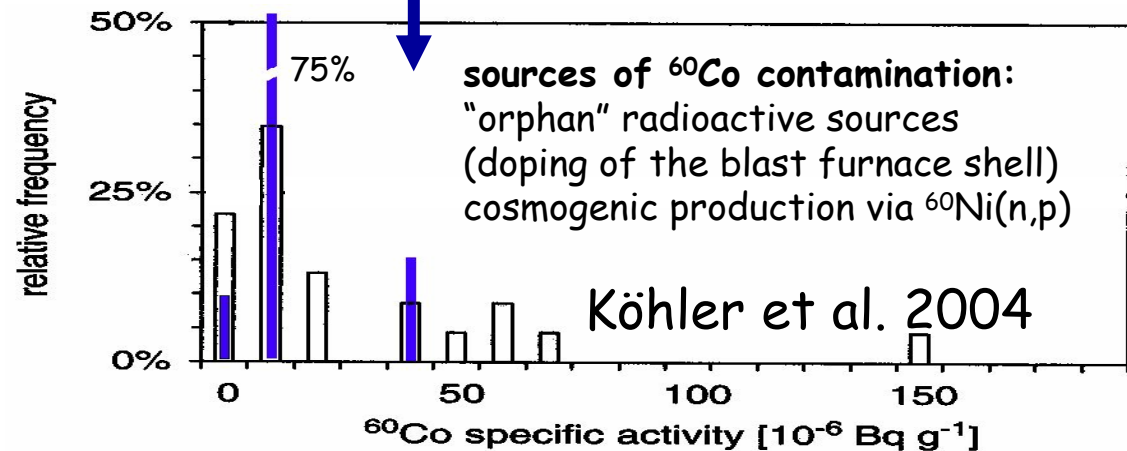
GeMPI measurements at LNGS (Matthias Laubenstein)

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Steel 457.1	activity [mBq/kg]													
sample	primordial radionuclides						man made		cosmogenic radionuclides					
Supplier	²²⁶ Ra	^{234m} Pa	²³⁵ U	²²⁸ Th	²²⁸ Ra	⁴⁰ K	¹³⁷ Cs	⁶⁰ Co	⁷ Be	⁵⁴ Mn	⁵⁸ Co	⁵⁶ Co	⁴⁶ Sc	⁴⁸ V
Ilseburg	≤ 1.3	≤ 94	≤ 2.6	≤ 0.2	≤ 2.6	≤ 2.8	0.77 0.43	45.0 2.1	≤ 3.9	1.3 0.4	0.67 0.34	≤ 0.32	≤ 0.35	0.30 0.11
Ilseburg	≤ 0.24	≤ 12	≤ 0.63	≤ 0.11	≤ 0.86	≤ 0.93	≤ 0.16	14.0 0.1	≤ 3.0	1.5 0.1	0.99 0.12	0.17 0.06	0.24 0.06	0.36 0.07
Ilseburg	≤ 0.35	≤ 38	≤ 1.5	≤ 0.27	≤ 1.1	≤ 1.1	≤ 0.39	13.0 0.6	13.6 2.5	1.4 0.2	0.59 0.20	≤ 0.42	≤ 0.31	0.40 0.12
Ugine	≤ 0.74	≤ 45	≤ 1.5	≤ 0.41	≤ 1.0	≤ 1.1	≤ 0.26	13.8 0.7	≤ 5.7	0.92 0.24	0.56 0.23	≤ 0.62	≤ 0.54	0.27 0.11
Acroni	≤ 13	≤ 41	≤ 1.9	5.1 0.5	≤ 3.0	≤ 1.7	≤ 0.36	20 1	9.6 2.9	2.0 0.3	0.71 0.26	≤ 0.71	≤ 0.67	0.31 0.13
Acroni	1.0 0.6	54 16	2.5 1.5	1.5 0.2	1.0 0.5	≤ 0.81	≤ 0.1	18.3 0.7	4.8 1.7	1.7 0.2	0.69 0.16	0.28 0.10	0.47 0.14	0.22 0.09
Acroni	3.9 1.6	≤ 56	≤ 3.9	5.2 0.5	1.9 1.0	≤ 1.7	≤ 0.6	42.1 1.9	≤ 5.9	1.6 0.3	0.54 0.27	≤ 0.6	0.61 0.26	0.39 0.13

Ilseburg: electric arc melting

Acroni: electric arc melting
 + vacuum oxygen decarboration

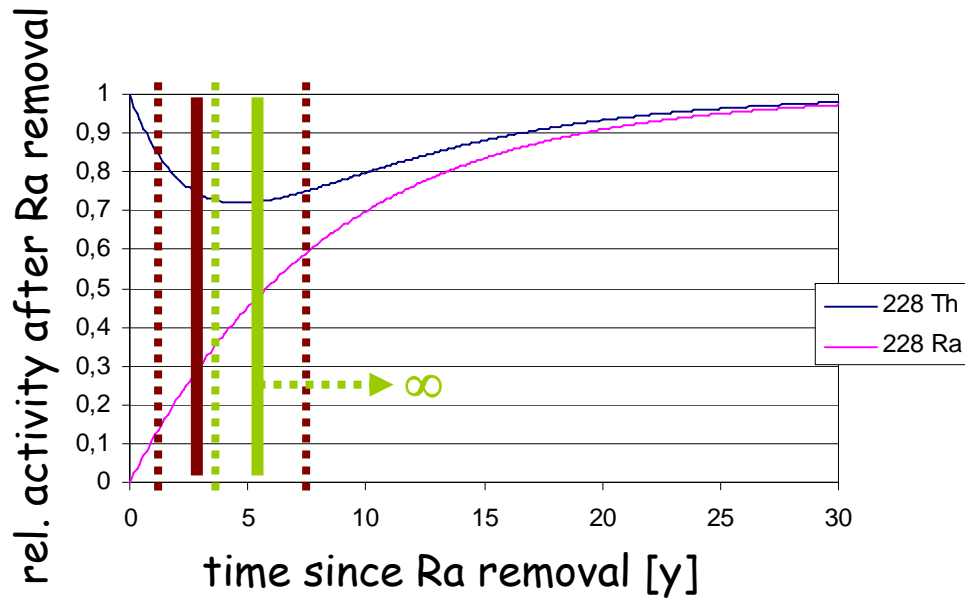
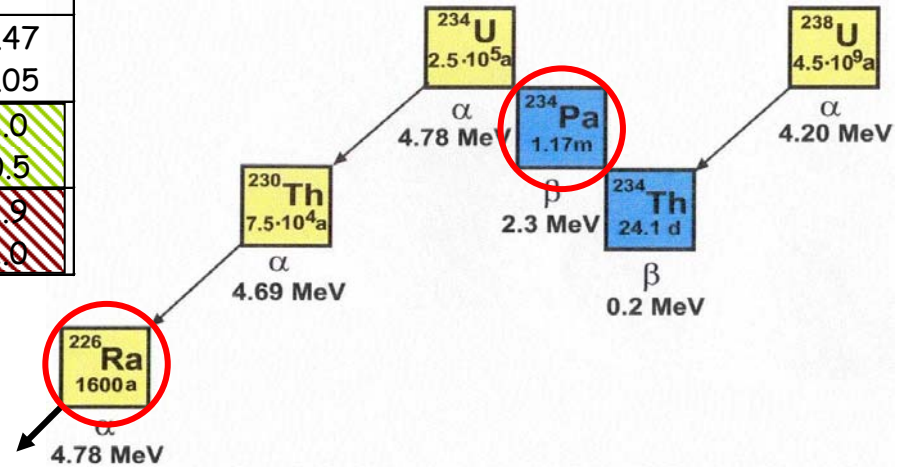


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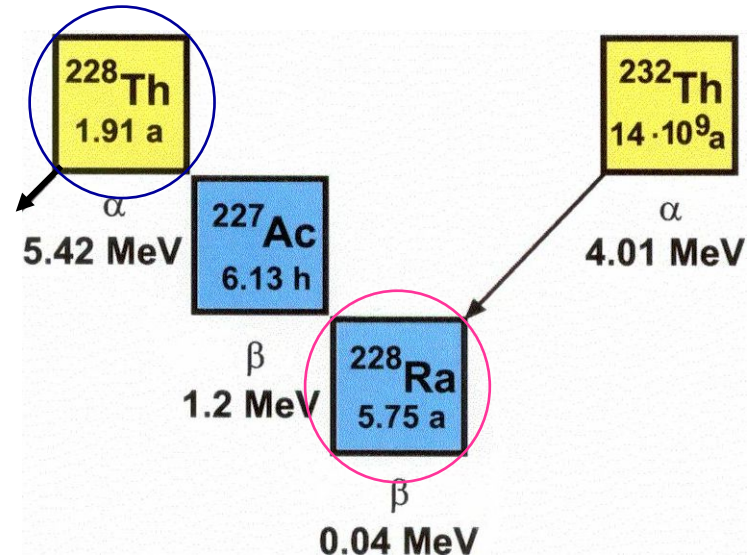
sample		primordial radionuclides [mBq/kg]					
heat kg	plate # hours	²²⁶ Ra	^{234m} Pa	²³⁵ U	<u>^{234m}/₂₂₆</u>	²²⁸ Th	²²⁸ Ra
old ship steel	47.29 1017	0.15	5.7 [§]	0.30 [§]	38	0.46	0.47
		0.02	1.4	0.08	11	0.07	0.05
254533	56754	1.0	54*	2.5*	54	1.5	1.0
		53.15 65	230.4	0.6	16	1.5	0.5
255772	71459	3.9	≤ 56	≤ 3.9	≤ 10-24	5.2	1.9
		55.0 67	144.5	1.6		0.5	1.0

§ (4.6 ± 1.1) E-10 g/g U - (5.2 ± 1.4) E-10 g/g U

* (4.4 ± 1.3) E-9 g/g U - (4.4 ± 2.6) E-9 g/g U



increase of ²²⁸Th activity !
 in the course of GERDA !



Dating of steel production ?

Neuschütz D. et al., Distribution ratios after electric arc furnace melting of contaminated steel

radionuclid	distribution [%] estimated from partition ratios experimental	
	steel melt	slag + dust
^{60}Co	98	2
^{60}Co	88	12
^{137}Cs (CsCl)	-	> 99
^{137}Cs (CsX)	< 1	100
^{226}Ra	-	100
^{226}Ra	3.2	96.8
$^{235,238}\text{U}$	1.3	98.8
$^{231,234}\text{Th}^*$	1	99

* U. Quade, ASME 2001

Most likely U/Ra disequilibrium in steel originates from additives in the iron/steel conversion

Steel 457.1	activity [mBq/kg]					
sample	cosmogenic radionuclides					
$T_{1/2}$ →	⁷ Be 53.3 d	⁵⁴ Mn 312.2 d	⁵⁸ Co 70.9 d	⁵⁶ Co 77.3 d	⁴⁶ Sc 83.8 d	⁴⁸ V 16.0 d
production → channel	spallation	⁵⁶ Fe(n,p2n)	⁵⁸ Ni(n,p) ⁶⁰ Ni(n,p2n)	⁵⁸ Ni(n,p2n)	spallation on Cr/Ni	spallation on Cr/Ni
G1	≤ 3.9	1.3 0.4	0.67 0.34	≤ 0.32	≤ 0.35	0.30 0.11
G2	≤ 3.0	1.5 0.1	0.99 0.12	0.17 0.06	0.24 0.06	0.36 0.07
G3	13.6 2.5	1.4 0.2	0.59 0.20	≤ 0.42	≤ 0.31	0.40 0.12
G4	≤ 5.7	0.92 0.24	0.56 0.23	≤ 0.62	≤ 0.54	0.27 0.11
G5	9.6 2.9	2.0 0.3	0.71 0.26	≤ 0.71	≤ 0.67	0.31 0.13
G6	4.8 1.7	1.7 0.2	0.69 0.16	0.28 0.10	0.47 0.14	0.22 0.09
G7	≤ 5.9	1.6 0.3	0.54 0.27	≤ 0.6	0.61 0.26	0.39 0.13
mean		1.5	0.68	0.23	0.44	0.32
Chondrites*	800	1700	160	60	140	300
Chondrites/steel		1130	240	260	320	940

$$A = PR(1 - e^{-\lambda t})$$

$$PR_{54Mn} \cong 4.5 \text{ mBq/kg}$$

$$\rightarrow t \cong 40 \text{ d}$$

$$PR_{58Co} \cong 0.4 \text{ mBq/kg}$$

at 2 mwe

W. Hampel PhD Thesis 1974

Measurement
 of production
 rates by sea
 level exposure
 of one of the
 steel samples

* mean of meteorites Neuschwanstein and Moravka

Cosmogenic* and primordial concentrations in Cu

radionuclide	halflife	activity [$\mu\text{Bq/kg}$]	
		exposed	unexposed
cosmogenic			
^{56}Co	77.31 d	230 ± 30	
^{57}Co	271.83 d	1800 ± 400	
^{58}Co	70.86 d	1650 ± 90	
^{60}Co	5.27 y	2100 ± 190	< 10
^{54}Mn	312.15 d	215 ± 21	
^{59}Fe	44.5 d	455 ± 120	
^{46}Sc	83.79 y	53 ± 18	
^{48}V	15.97 d	110 ± 37	
primordial			
^{226}Ra (U)	1600 y	< 35	< 16
^{228}Th (Th)	1.91 y	< 20	< 19
^{40}K	1.277×10^9 y	< 120	< 88

dominating
cosmogenic
activity
at start of
GERDA



* saturation activity scaled after exposure at LNGS surface for 270 d

summary

- Low activity steel discovered - important for low level community
- Increase of ^{228}Th with time should be considered
- Dating of modern steel production possible ?
- Cosmic ray exposure of steel can be estimated

Highly sensitive Ge-spectrometry is a very powerful tool

The gain in sensitivity by applying GERDA technology
will open new fields