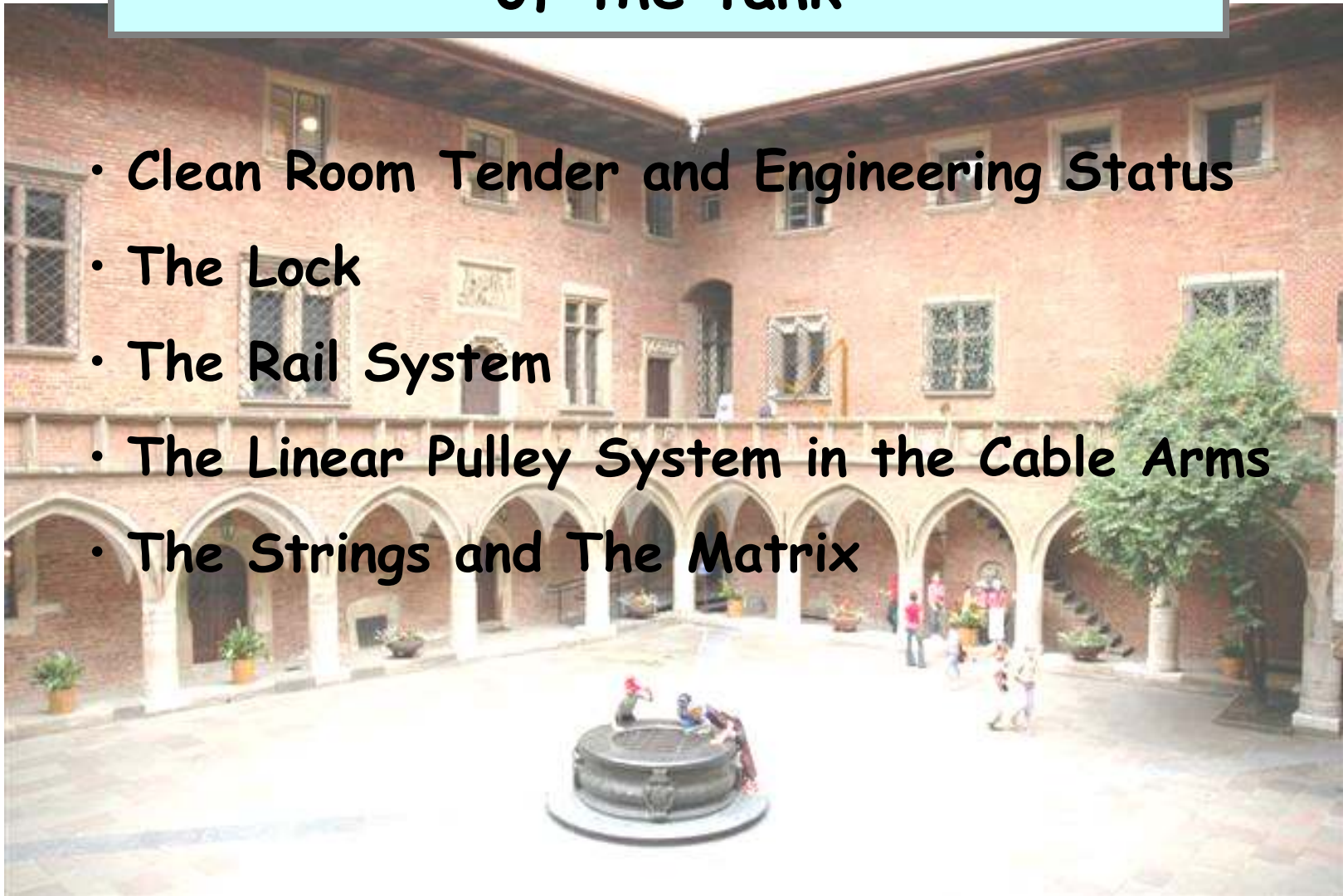




## TG5 Review: Infrastructure on top of the tank

- Clean Room Tender and Engineering Status
- The Lock
- The Rail System
- The Linear Pulley System in the Cable Arms
- The Strings and The Matrix





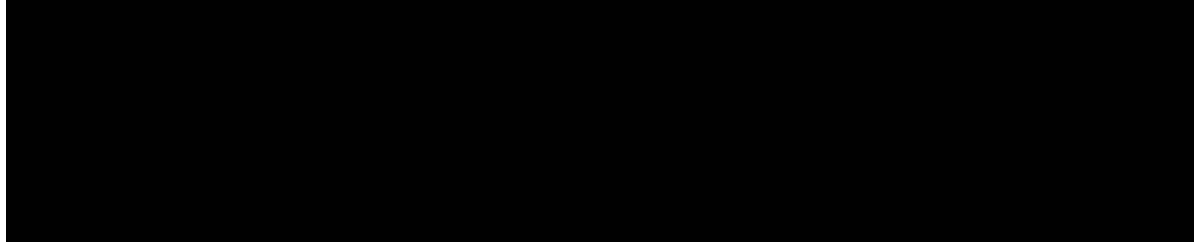
## The Clean Room: Tender Status

Engineering company Bergbauer Ingenieure is accompanying the project:

From preparation of the tender documents to clean room certification:

Open tender for participation in limited tender is closed

11 companies participated, 3 companies are invited to submit an offer:



- Tender Specifications are well under way: They will be available to the involved parties (MPI-Physik, MPI-K, LNGS) end of February 2008 for review.

LNGS will receive a version in English.

- All Companies will be invited for observation of LNGS localities.

Envisioned date for visits: March 10, 12 and 14, 2008.

Deadline for submission of offer: CW16

Signing of Contract: CW 18 (end of April 2008)

-We will have a dedicated meeting for superstructure-clean room interface:

Participants:

-LNGS: Stefano Gazzana, Matthias Junker (?), Paolo Martella,

-MPI-Physik: Bela Majorovits, K.H. Ackermann (?), Hans Seitz (?),

-MPI-K: K-T Knoepfle (?),

-Superstructure company engineer, Mr. Oberholzner from Bergbauer Ingenieure

Proposed dates: 11<sup>th</sup> or 13<sup>th</sup> of March 2008

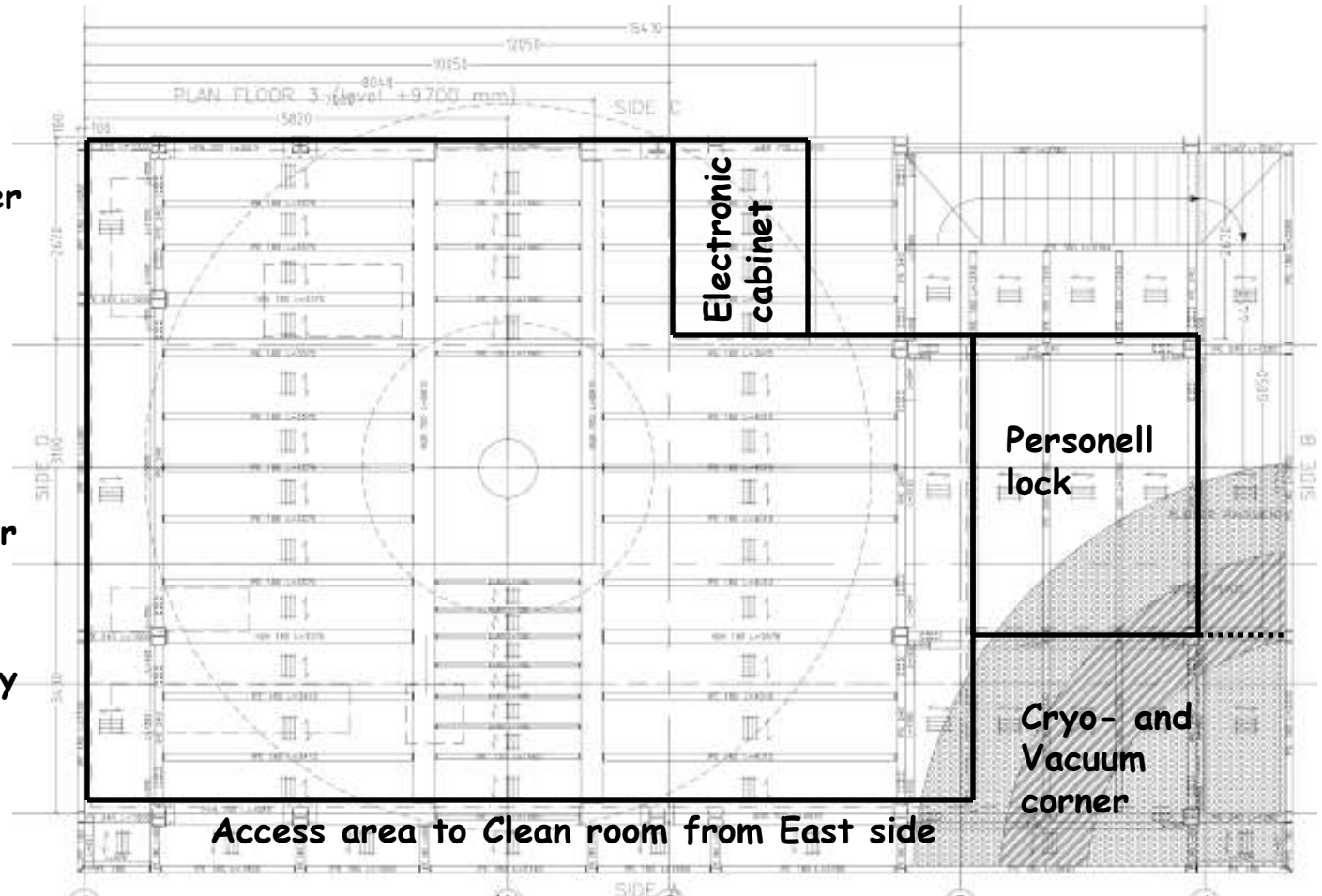


# The Clean Room: Engineering Status

## New Footprint of Clean room

Changes with respect to earlier version:

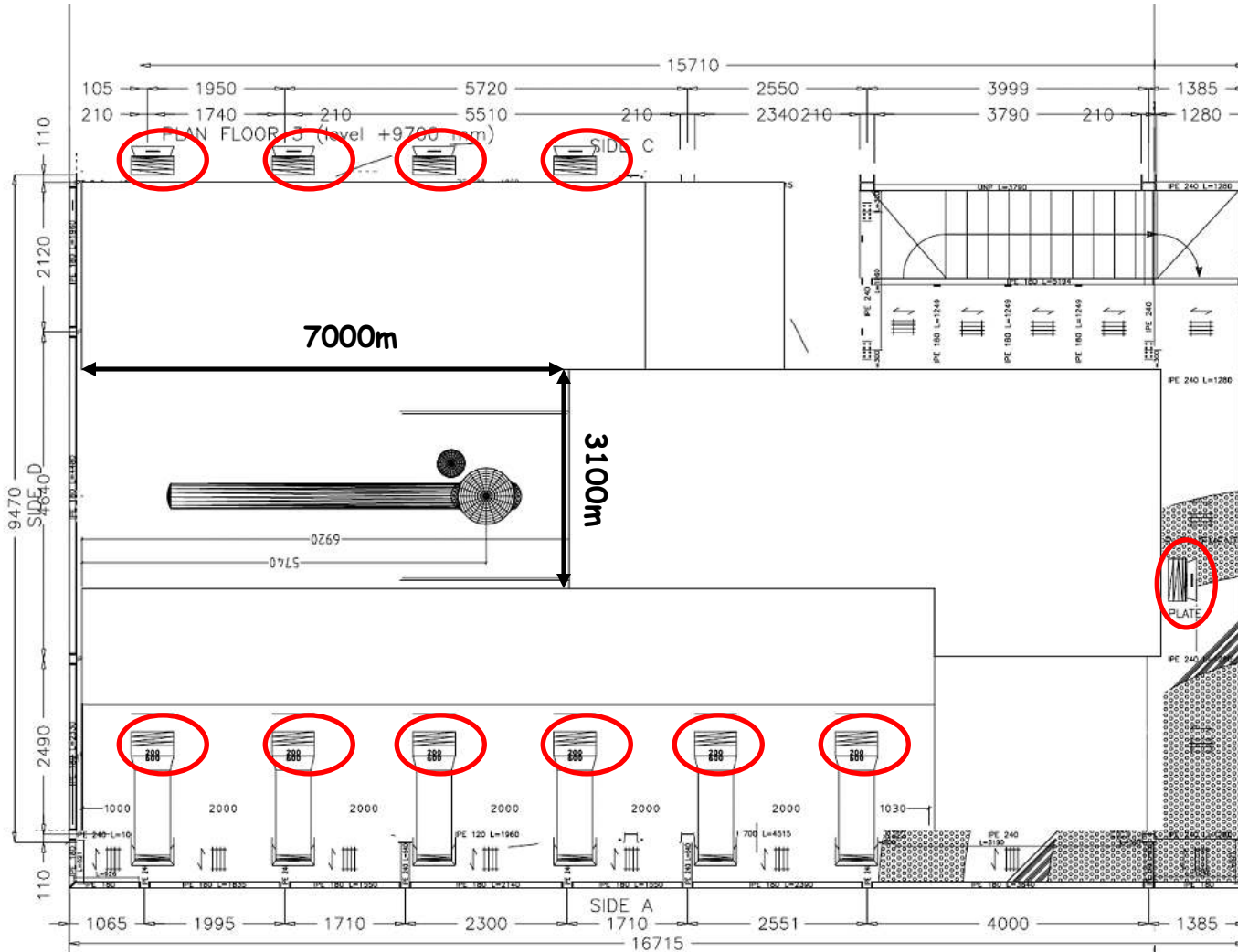
- No thermal isolation → walls and floor are thinner
- Not gas tight → No Air shower (can be installed later if necessary)
- Access from East side larger → Access to Air-, gas- and vacuum-pipes → tilt of roof higher, better usage of "low ceiling" space
- Cryo corner separated by fence → More space available
- Piping for vacuum- and gas-system outside the clean room





# The Clean Room: Engineering Status

## Air circulation system outside the clean room walls



Four channels on west side  
Six channels on East side

One channel for  
Personnel lock

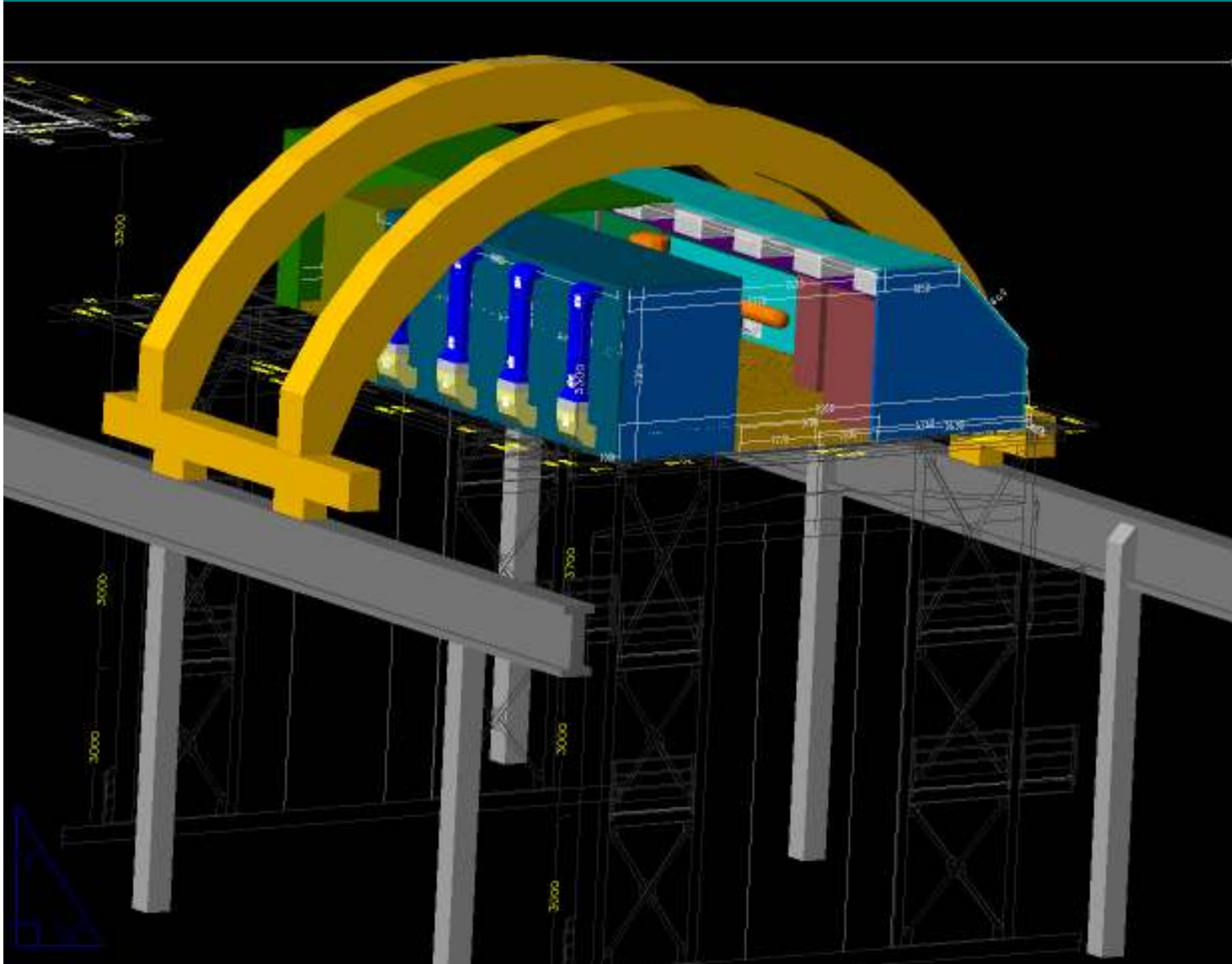
One FFU in Plenum  
per channel

Roof can be removed for  
installation of lock:  
>=7000mm length,  
3100mm width



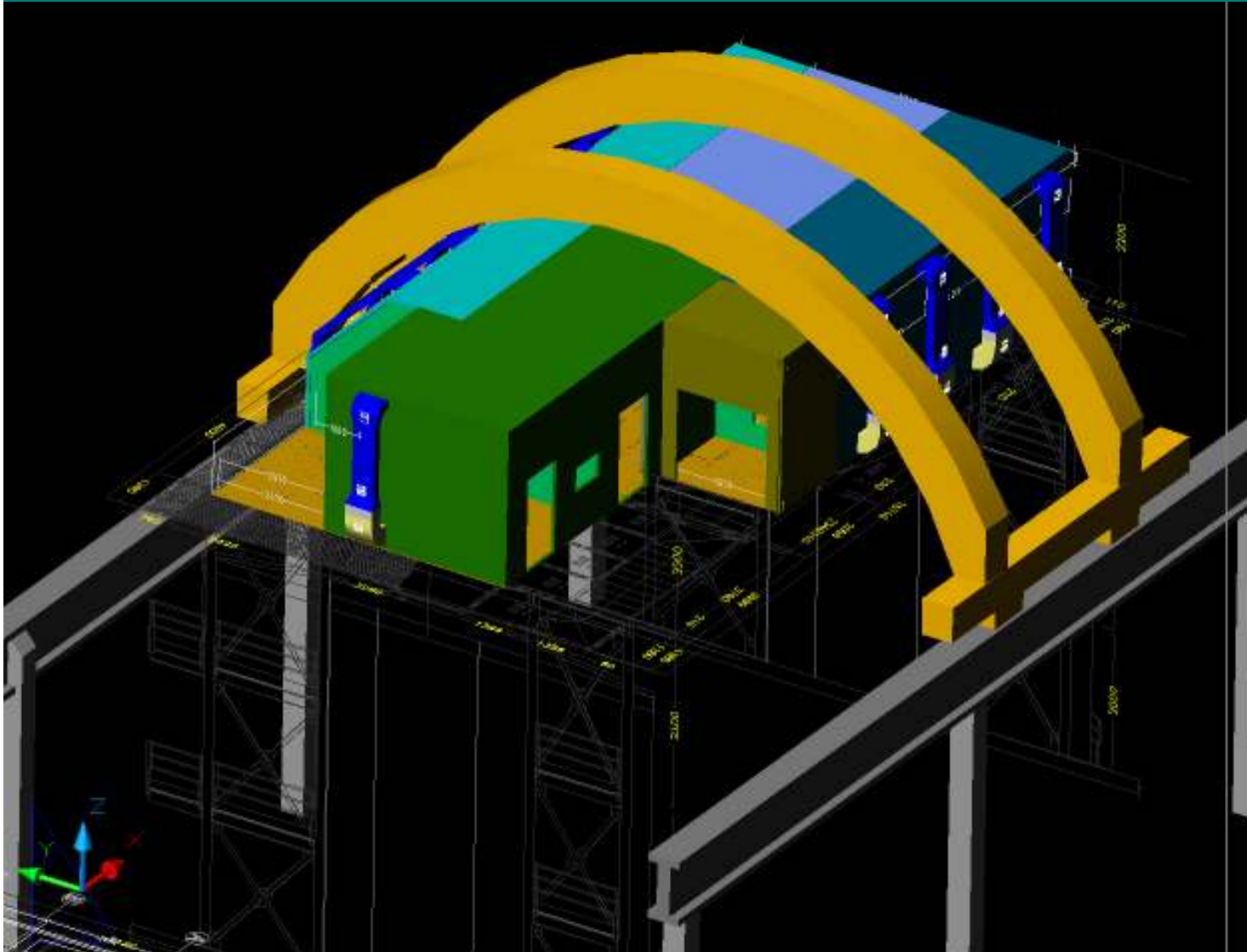


## The Clean Room: Engineering Status





## The Clean Room: Engineering Status

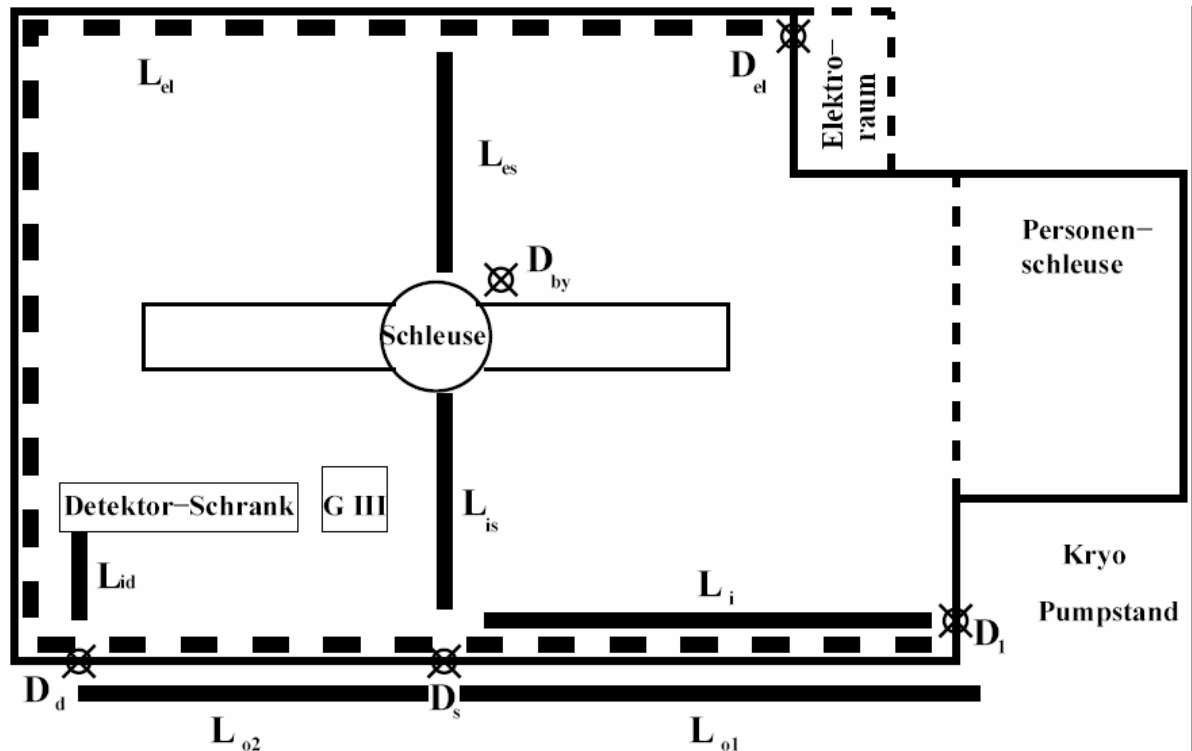




# The Clean Room: Piping

## Piping of Vacuum and gas-system:

- 1) NW 100 Vakuumleitung fuer innere Schleuse Die Leitung ist nur bis  $D_s$  verlegt. Dort sitzt ein Blindflansch. Muss die innere Schleuse gepumpt werden, verlegen wir einen flexiblen Schlauch zur Schleuse.
- 2) NW 40 Vakuumleitung fuer aeussere Schleuse
- 3) NW 40 Vakuumleitung fuer Detektor-Storage System
- 4) NW 40 Vakuumleitung fuer Gerdalinen III
- 5) NW 25 Abgas Reinstargon zum Wiederverwerten Schleuse?(ausserhalb des Reinraum dann 1/2" Abzweig fuer Radonmonitor
- 6) NW25 Abgas Gerdalinen III
- 7) 1/4" Gaszufuehrung Reinstargon fuer Schleuse
- 8) 1/4" Gaszufuehrung Detektor Storage
- 9) 1/4" Gaszufuehrung Stickstoff (Druckluft 9bar) aus Flasche oder sonstiges.
- 10) 1/2" \_isol Durchfuehrung Abpumpen LAr aus Gerdalinen
- 11) 1/2" Zoll Durchfuehrung fuer Bypass Schieber nicht im Weg, da "direkt in den Reinraumboden -  $D_{by}$
- 12) HV und Signalkabel,  $L_{el}$  -  $D_{el}$
- 13) HV und Signalkabel von Schleuse zu Wand,  $L_{el}$ ,  $D_{el}$
- 14) 1/4" Abgas Detektor Schrank
- 15) 1/2" \_isol LAr Zufuehrung Gerdalinen III



## Cable and Piping channels:

- $L_i$ : Zuleitung fuer NW 100 Vakuumrohr innerhalb des Reinraums
- $L_{o1}$ : Zuleitung der fest installierten Verrohrungen ausserhalb des Reinraums bis zur Durchfuehrung  $D_s$
- $L_{o2}$ : Zuleitung der Verrohrung fuer Detektorschrank und GII zwischen  $D_s$  und  $D_d$
- $L_{is}$ : Zuleitung der fest installierten Verrohrung zur Schleuse von  $D_s$  zur Schleuse. Kanal an der Decke gefuehrt.
- $L_{id}$ : Zuleitung zu Detektorschrank, von dort Weiterleitung zu GIII? am Boden
- $L_{el}$ : Zuleitung zum Elektronikraum fuer Kabel Phase I und Phase II  
Drei separate Kanale: HV/Signal/Rest

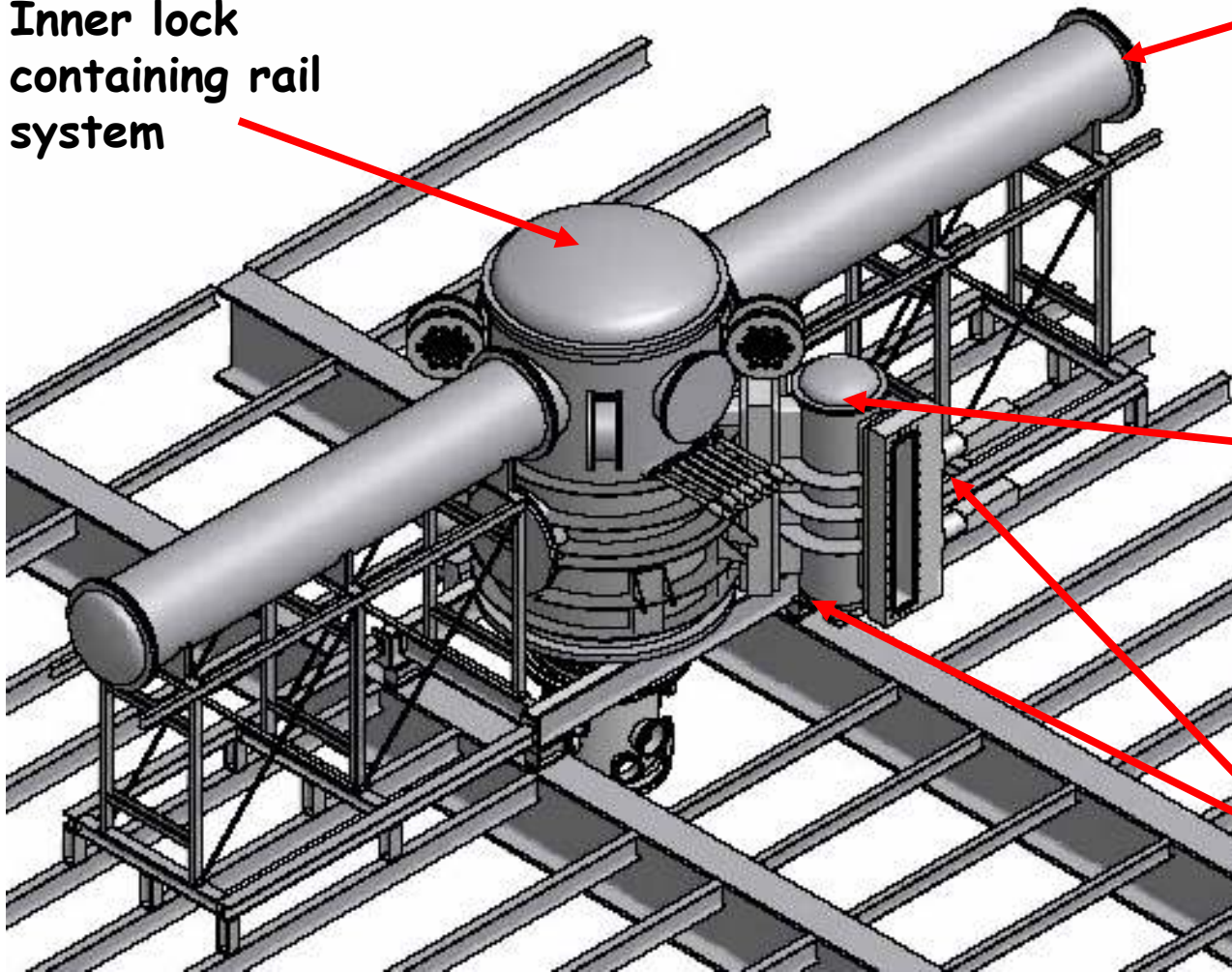
## Feedthroughs:

- $D_1$ : Durchfuehrung zwischen Vakuu- Kryoecke und Reinraum  
1m<sup>2</sup> Platte NW 100 Durchfuehrung fuer Vakuumleitung Schleuse hier.
- $D_s$ : Durchfuehrung fuer Leitungen zur Schleuse. Diese sollte auf Hoehe der Bruecke fuer Rohre sein.
- $D_d$ : Durchfuehrung fuer Leitungen zu Detektorschrank und GIII  
In der hinteren Ecke am Boden.
- $D_{by}$ : Durchfuehrung durch Reinraumboden fuer Schieber Bypass.
- $D_{el}$ : Durchfuehrung zwischen Reinraum und Elektraum



## Reminder: the Lock

Inner lock  
containing rail  
system



Cable Arm  
containing Linear  
pulley system

Outer lock

Rectengular  
shutters

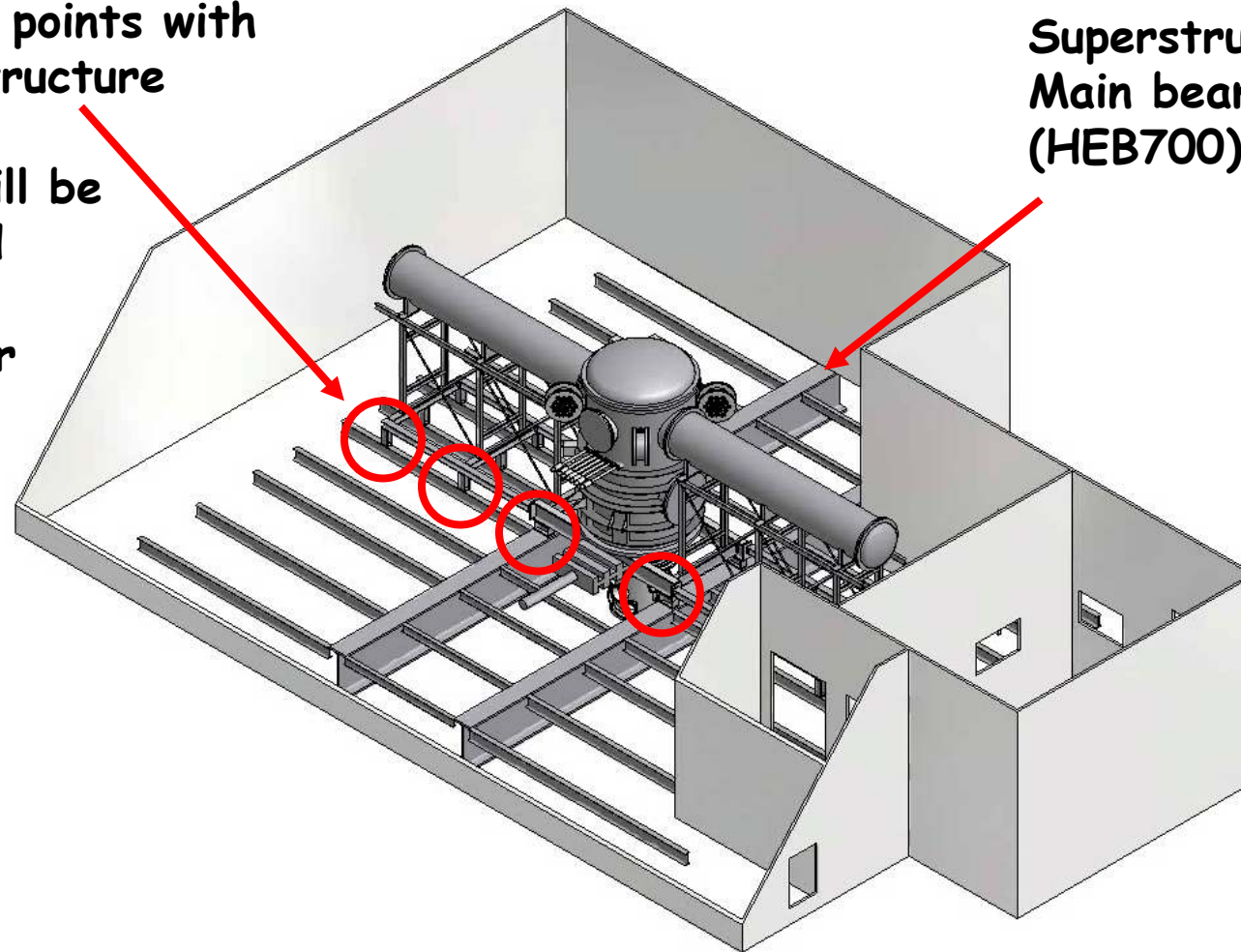




## Superstructure-Lock Interface

Anchor points with  
superstructure

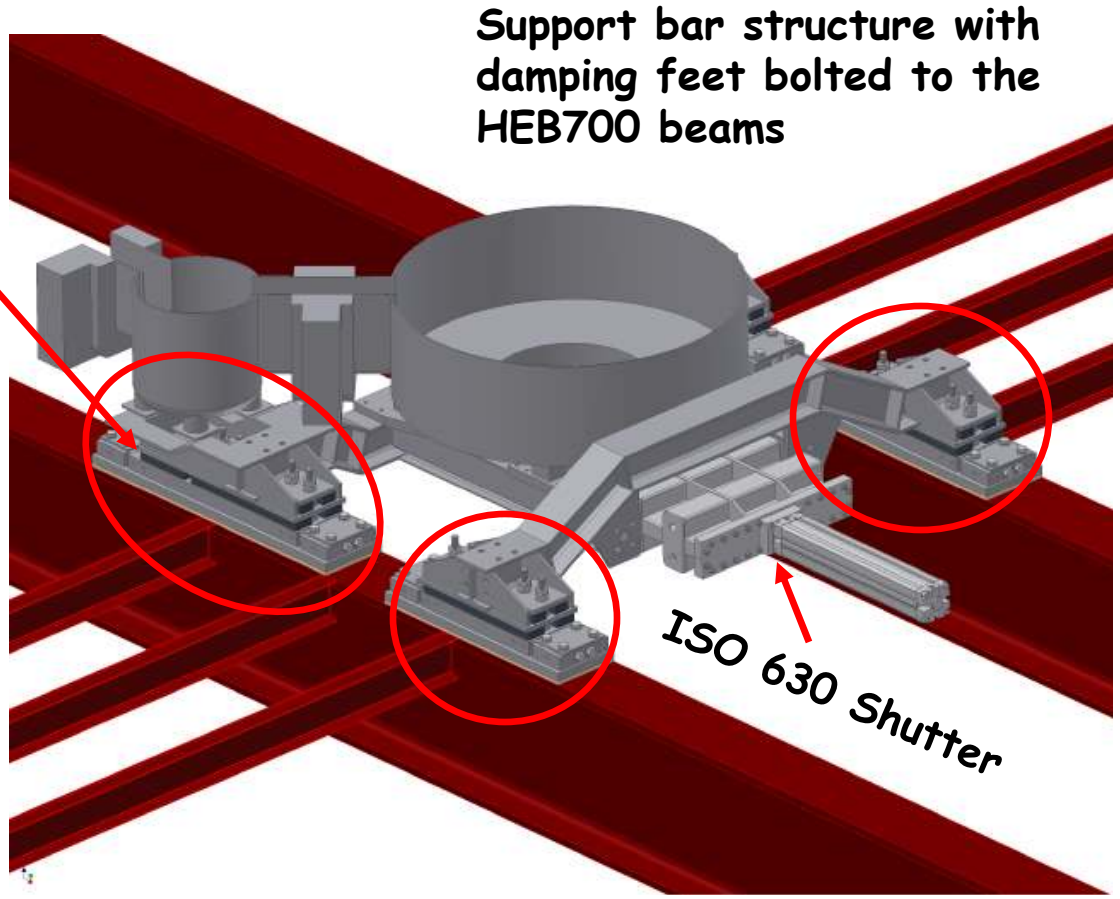
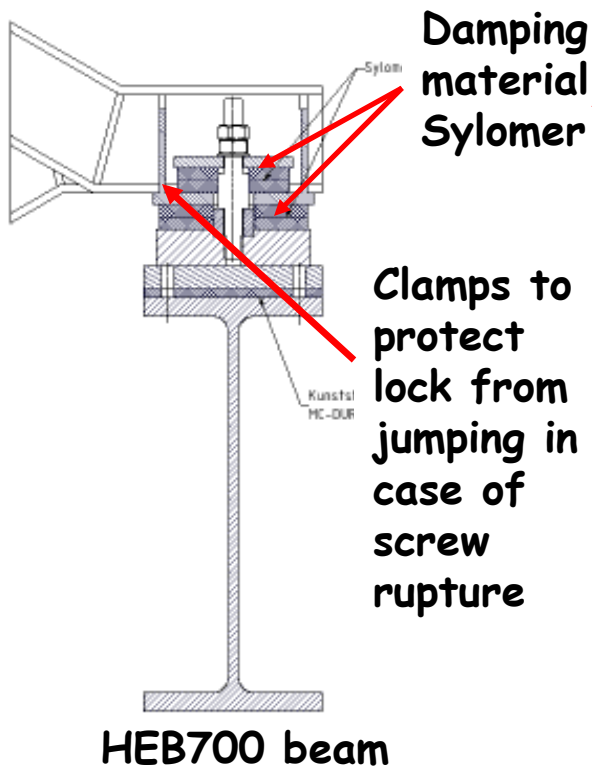
Feet will be  
damped  
with  
Sylomer



Superstructure  
Main beams  
(HEB700)



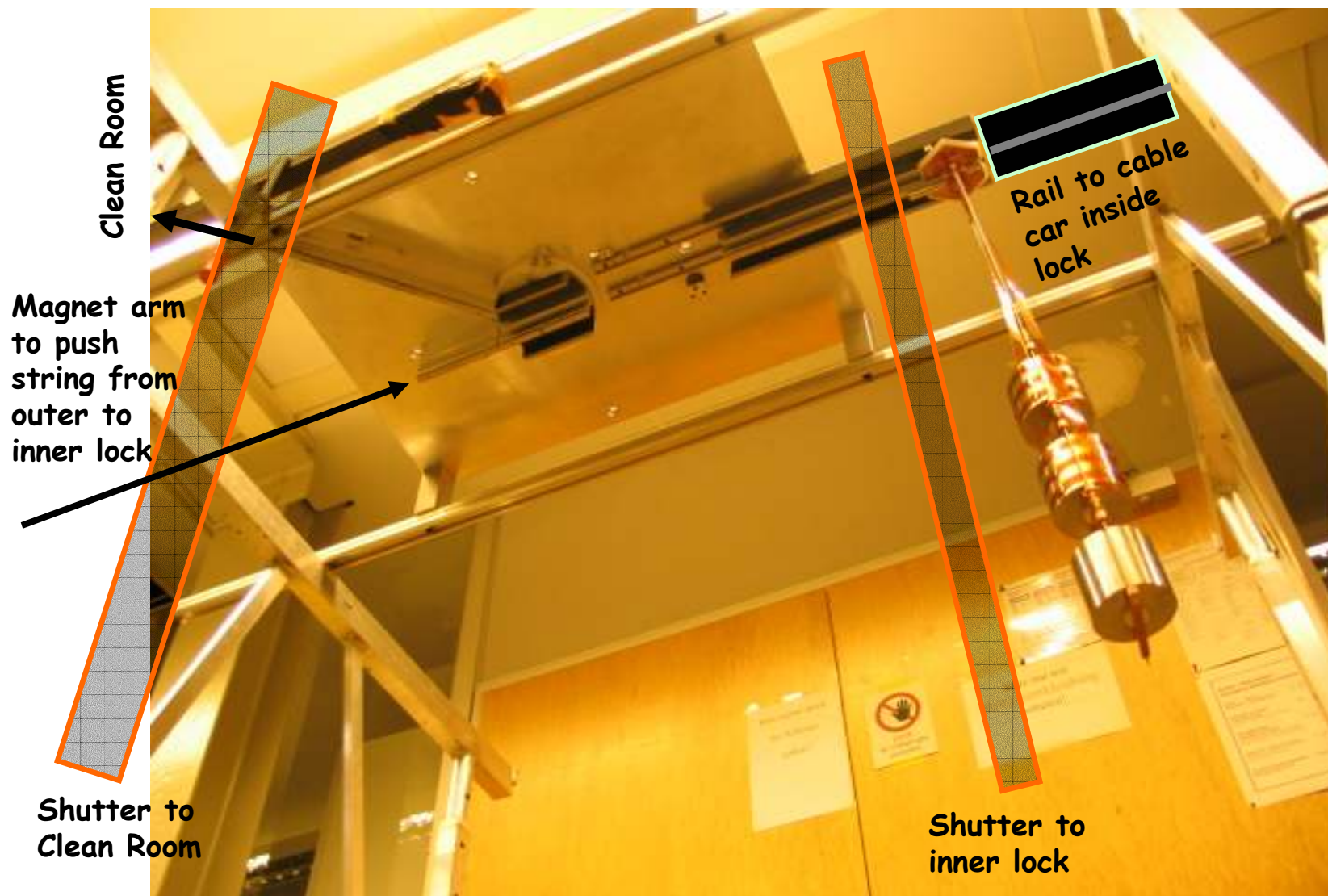
# Superstructure-Lock Interface



Lock support structure design is finished. Production drawing being made. Structure needs tendering.



# Rail System in Outer Lock







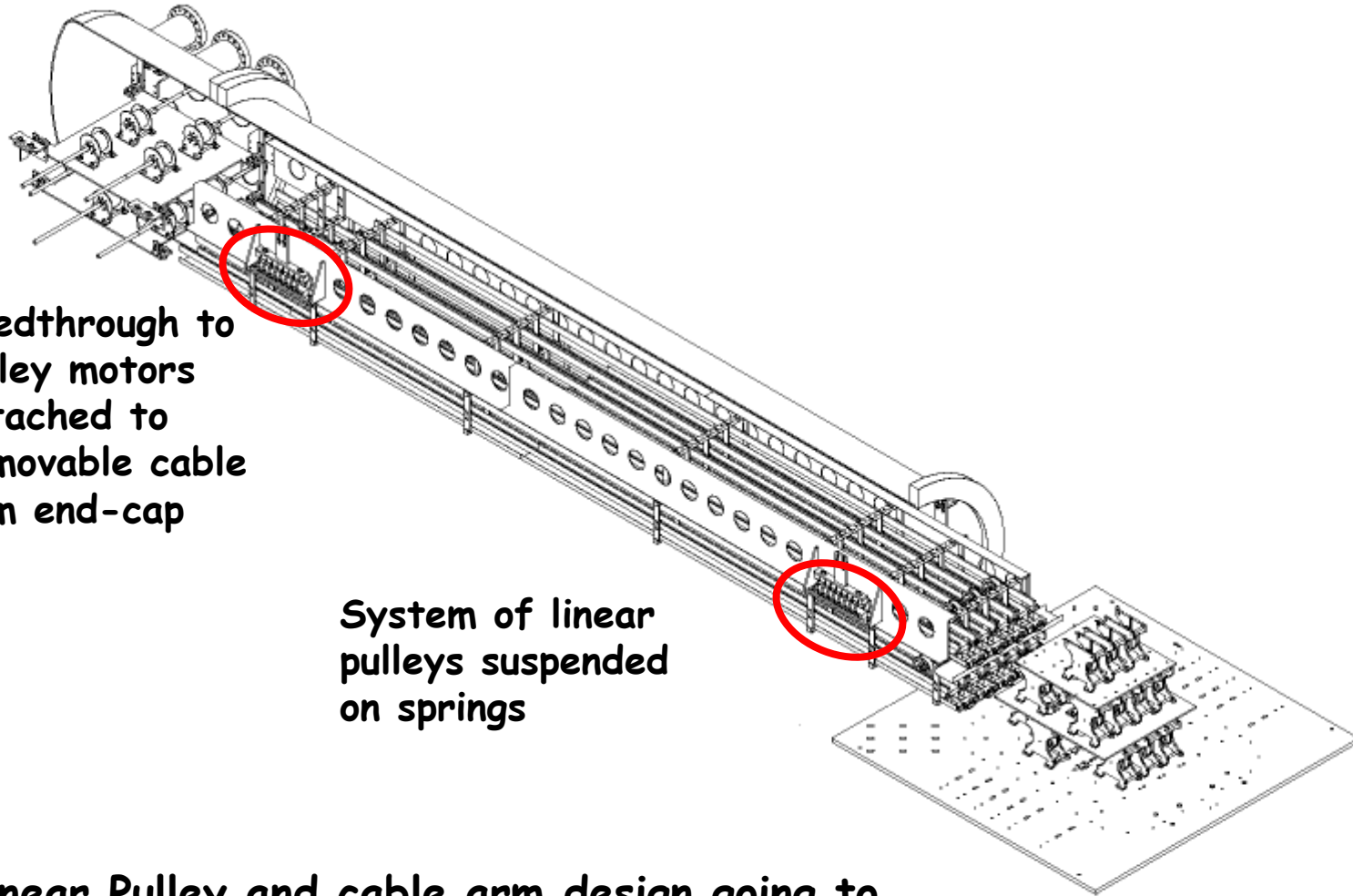
## Rail System in Inner Lock







# The Cable Arms: Linear Pulleys



Feedthrough to pulley motors attached to removable cable arm end-cap

System of linear pulleys suspended on springs

Linear Pulley and cable arm design going to construction end of February.

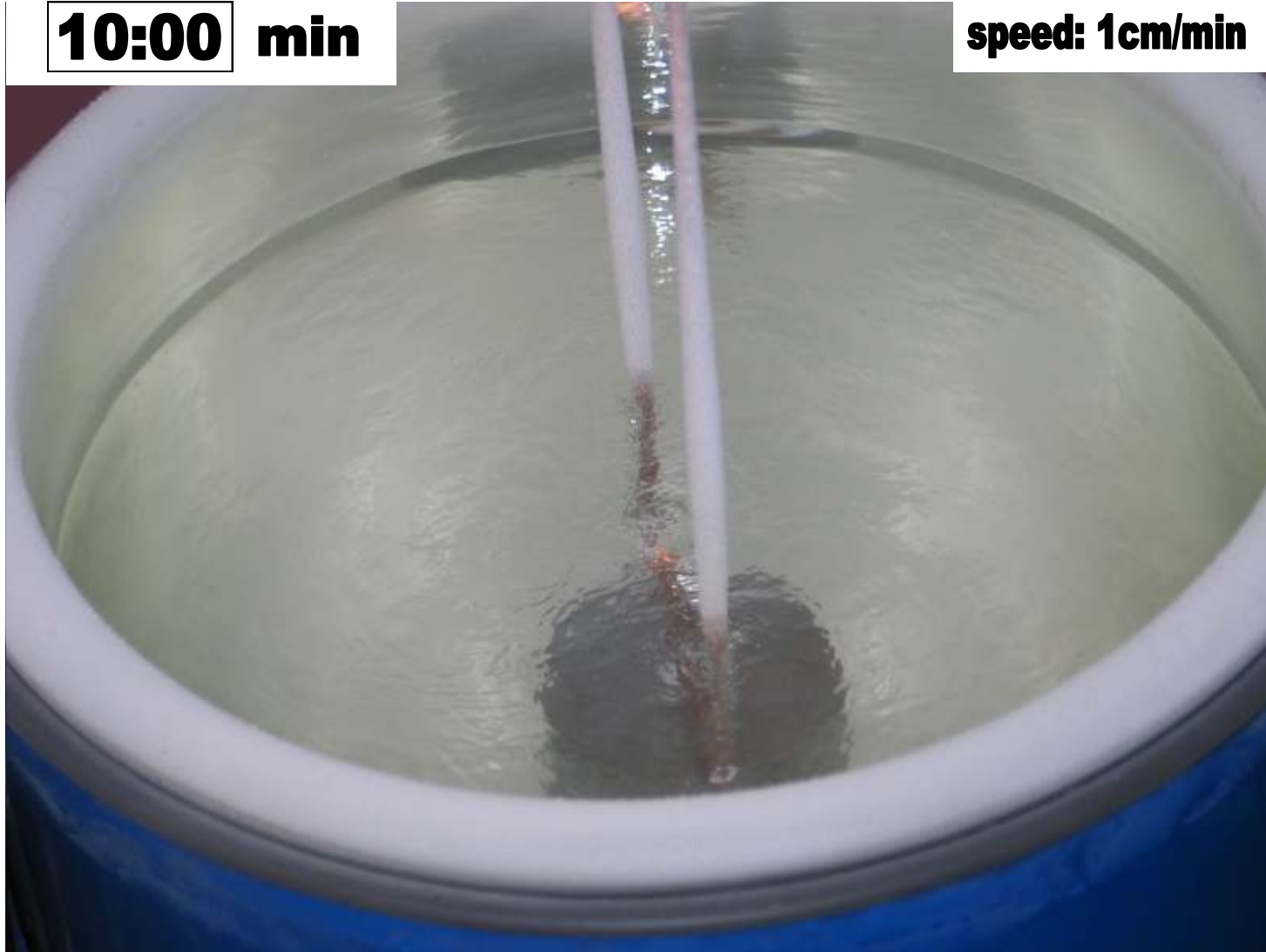
MAX-PLANCK-INSTITUT für Physik  
Projekt GERDA  
Beschreibung Linearer Zusammenbau  
Datum: 18.02.2008  
Name: Stefan Meyer  
Ordnung: 10.02.2008



## Submerging a String to LAr

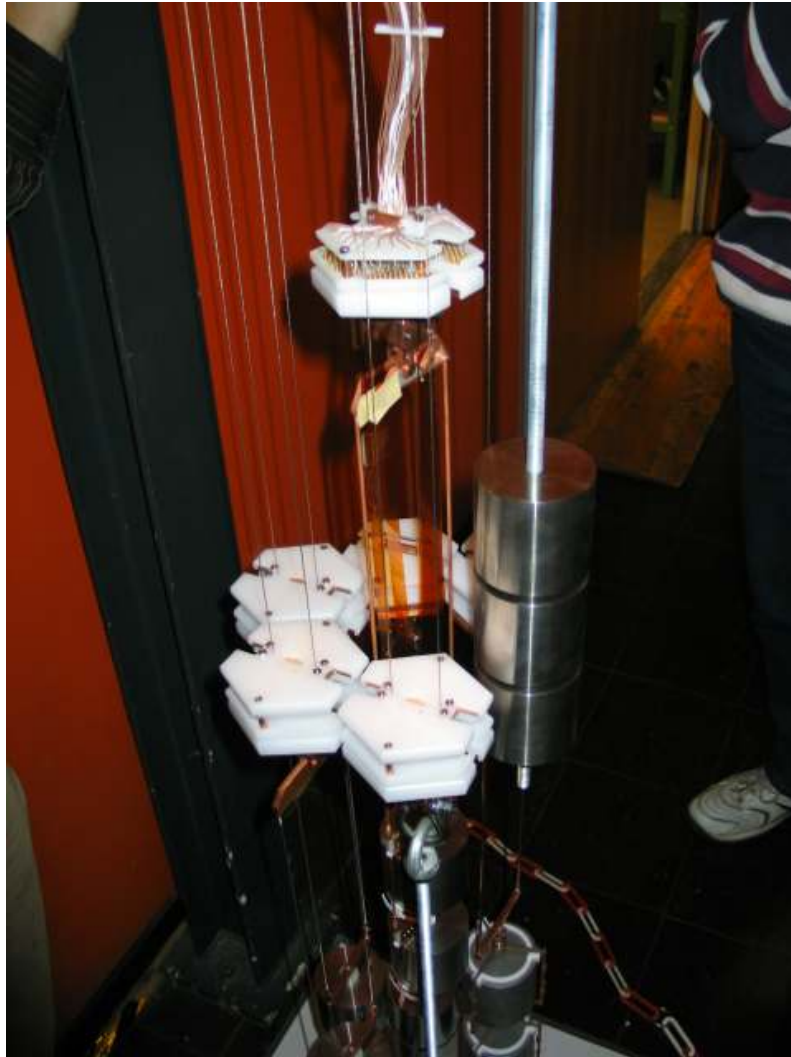
**10:00** min

speed: 1cm/min



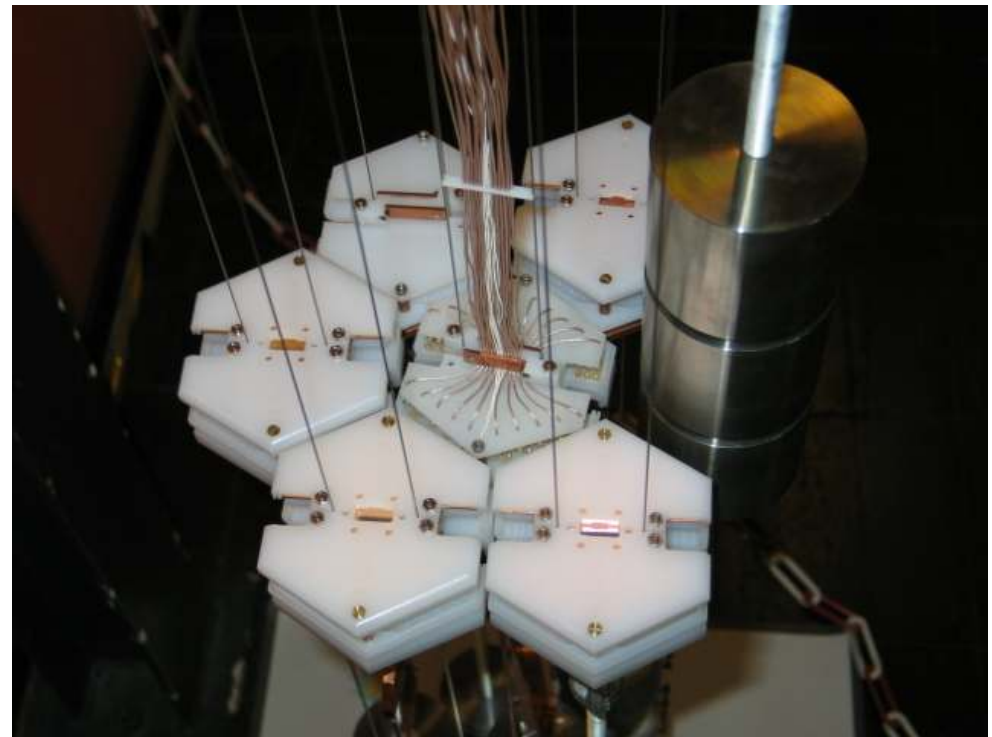


## The Array



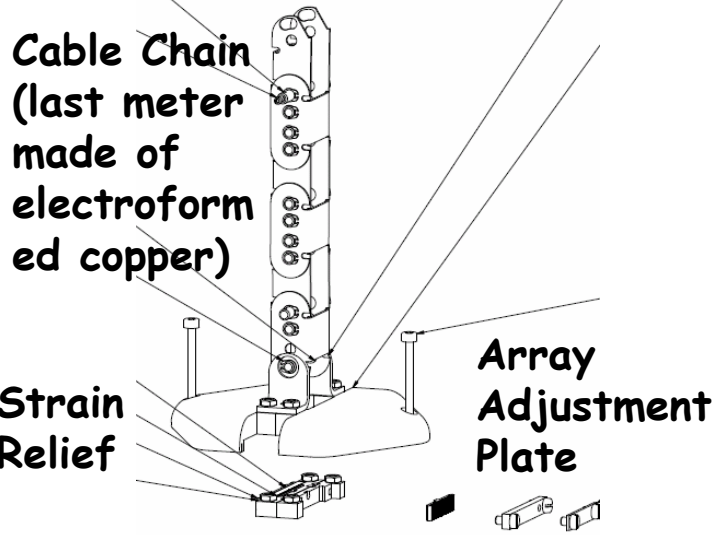
Full array with 7 strings (including Heidelberg one with different dimensions) has been tested at mock up system. Two were moving by 4.5m (center and right)

Design finished.

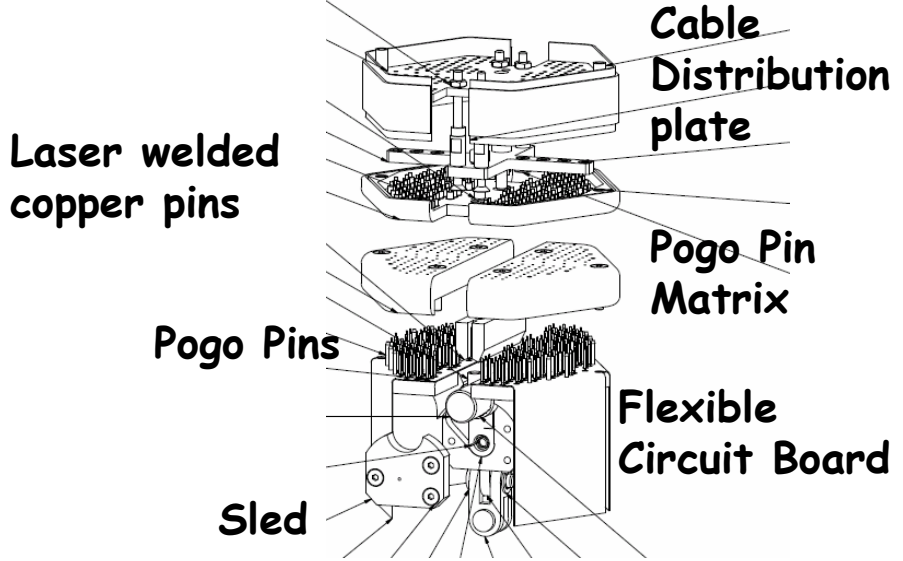
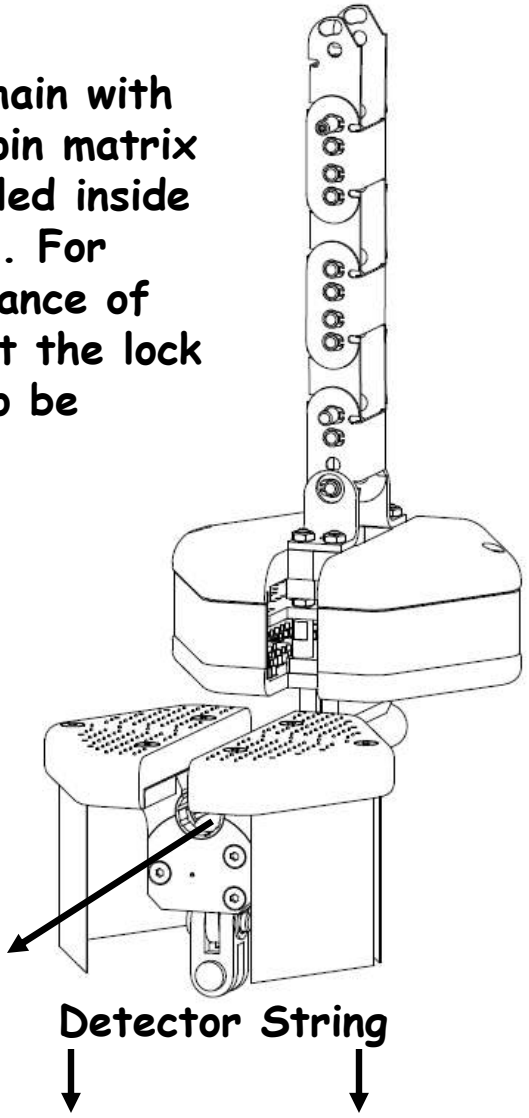




# The Connecting Matrix:



Cable chain with copper pin matrix is installed inside the lock. For Maintenance of this part the lock needs to be opened.



String on Pogo Pin matrix can be removed from lock

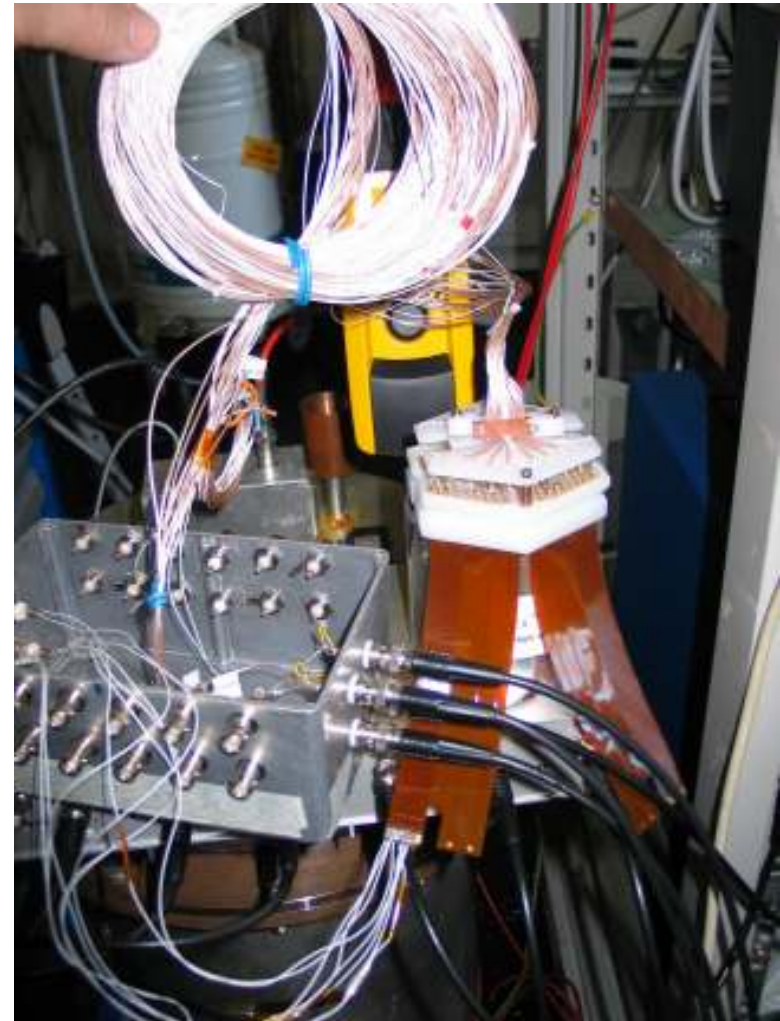
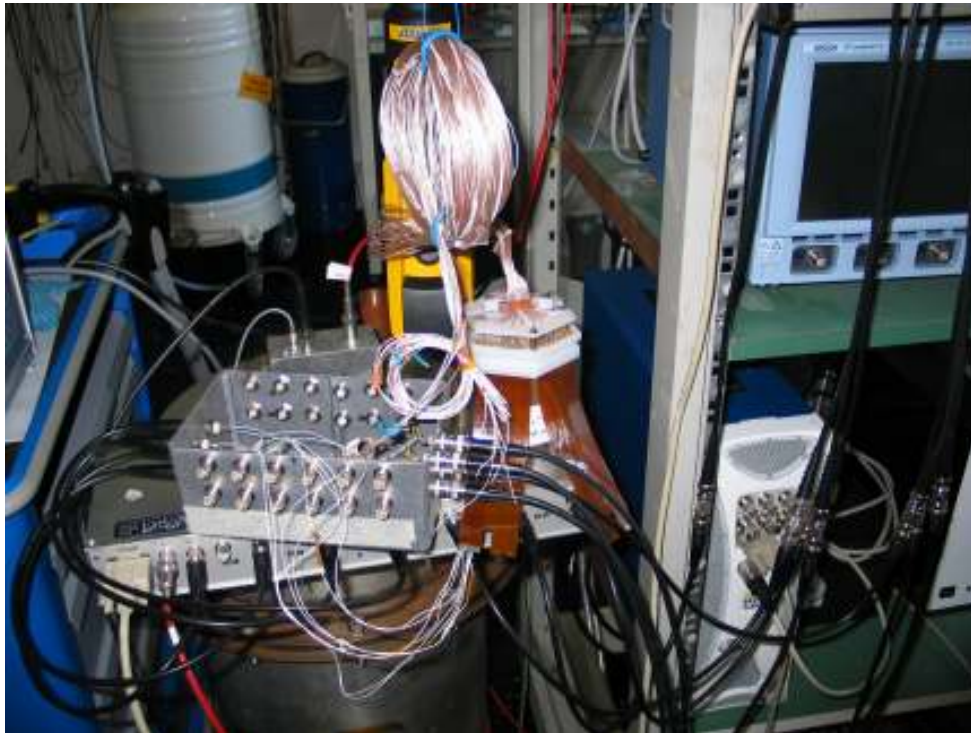




## Signal Transmisison Tests:

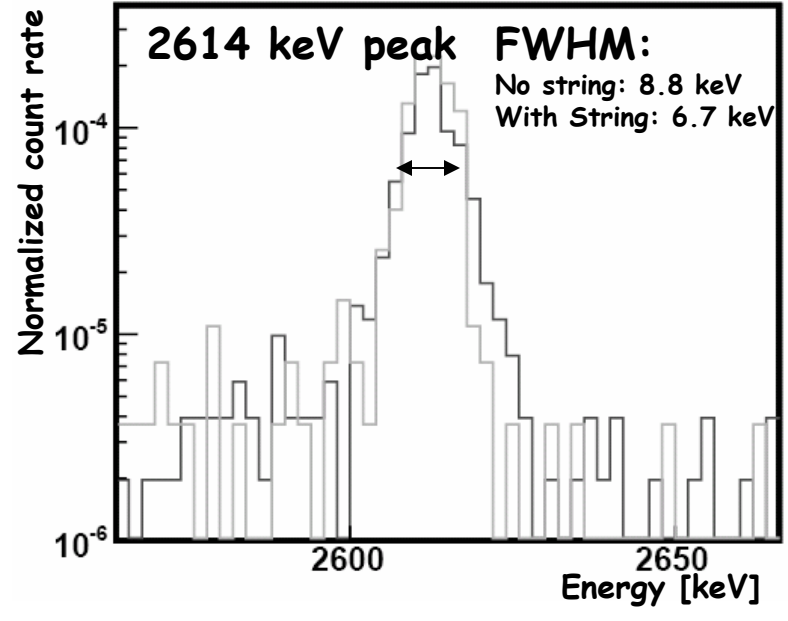
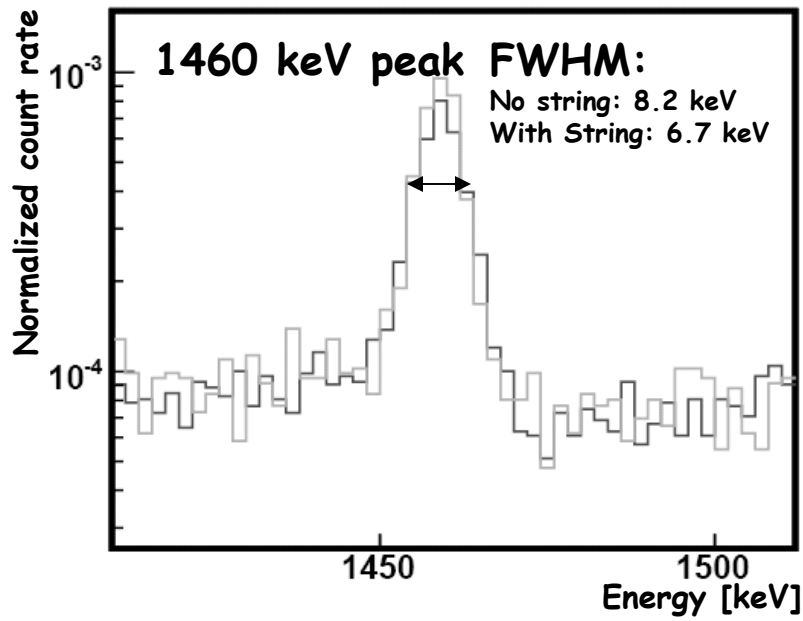
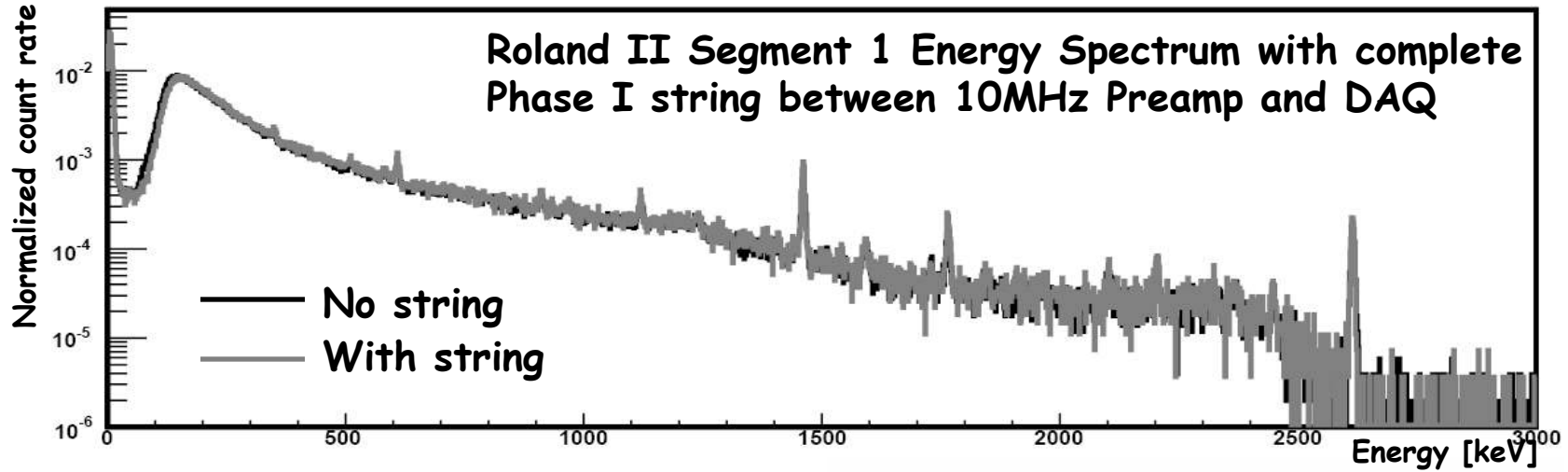
Full Cable Chain tested with HPGe detector:

- 7m of Coaxial signal cable and HV chain
- Cables laser welded to Copper Pin Matrix
- Copper Pin Matrix
- Pogo Pin Matrix
- Flexible Kapton Circuit Board





# Signal Transmisison Tests:





## Conclusion

- Clean Room tender well advanced
- Design and Construction of Lock system very close to being finished
- Production of lock system has commenced
- Phase I Matrix defined and preliminarily tested
- We are on the way !

